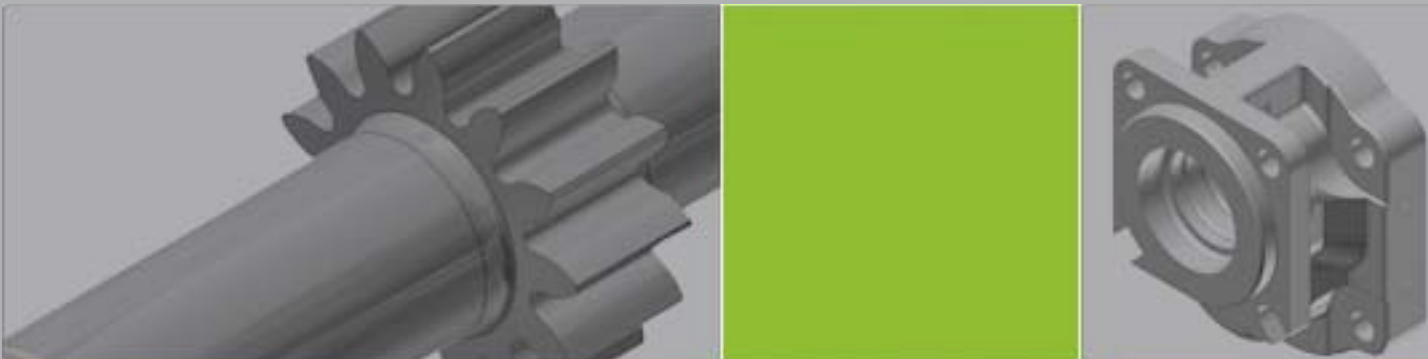




Gear Pumps / Motors ***Series PGP / PGM***

Cast-Iron and Aluminium Designs

Catalogue HY11-3302/UK
February 2005



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Note

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PGP 500 pumps offer superior performance, high efficiency and low noise operation at high operating pressures. They are produced in four frame sizes (PGP 503, PGP 505, PGP 511, PGP 517) with displacements ranging from 0.8 to 70 cm³/rev. A wide variety of standard options is available to meet specific application requirements.



1

Characteristics

- **Up to 275 bar continuous operation**
High strength materials and large journal diameters provide low bearing loads for high pressure operation.
- **Low noise**
PGP 503 - 9 tooth gear profile, PGP 505 and 517 - 13 tooth gear profile, PGP 511 - 12 tooth gear profile and optimized flow metering provide reduced pressure pulsation and exceptionally quiet operation (PGP511 also available as noise reduced “stealth” version).

- **High efficiency**
Pressure balanced bearing blocks assure maximum efficiency under all operating conditions.
- **Application flexibility**
International mounts and connections, integrated valve capabilities and common inlet multiple pump configurations provide unmatched design and application versatility.
- **Large range of integrated valves**

Technical data

Pump type	Heavy-duty, aluminium, external gear.
Mounting	SAE, rectangular, thru-bolt standard specials on request.
Ports	SAE and metric split flanges and others
Shaft style	SAE splined, keyed, tapered, cylindrical tang drive, specials on request.
Speed	500 - 4000 rpm, see tables
Theor. displacement	See tables
Drive	Drive direct with flexible coupling is recommended.
Axial / Radial load	Units subject to axial or radial loads must be specified with an outboard bearing.
Inlet pressure	Operating range 0.8 to 2 bar abs. Min. inlet pressure 0.5 bar abs. Short time without load. Consultation is recommended.
Outlet pressure	See tables
Hydraulic fluids	Hydraulic oil H-LP, DIN 51525
Fluid temperature	Range of operating temperature -15 to +80°C. Max. permissible operating pressure dependent on fluid temperature. Temperature for cold start -20 to -15°C at speed ≤ 1500 rpm. Max. permissible operating pressure dependent on fluid temperature.

Fluid viscosity	Range of operating viscosity 8 to 1000 mm ² /s. Max. permissible operating pressure dependent on viscosity. Viscosity range for cold start 1000 to 2000 mm ² /s at operating pressure p ≤ 10 bar and speed n ≤ 1500 rpm.
Range of ambient temperature	-40°C - +70°C
Filtration	According to ISO 4406 Cl. 16/13
Direction of rotation (looking at the drive shaft)	Clockwise, counter-clockwise or double. Attention! Drive pump only in indicated direction of rotation.
Multiple pump assemblies	<ul style="list-style-type: none"> • Available in two or three section configuration. • Max. shaft loading must be conform to the limitations shown in the shaft loading rating table in this catalogue. • Max. load is determined by adding the torque values for each pumping section that will be simultaneously loaded.
Separate or common inlet capability	Separate inlet configuration: <ul style="list-style-type: none"> • Each gear housing has individual inlet and outlet ports. Common inlet configuration: <ul style="list-style-type: none"> • Two gear sets share a common inlet.

PG		503											B	1	B	1	1)
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Gear design **Type** **Unit** **Displacement** **Rotation** **Shaft** **Flange** **Shaft seal** **Inlet side ports option** **Outlet side ports option** **No rear ports** (rear ports on request)

Code	Type
P	Pump
M	Motor

Code	Unit	
	Pump	Motor
A	Single unit	Standard motor w/o checks
B	Multiple unit	Standard motor w. two checks
C	—	Standard motor w. one anti-cavitation check (ACC)

Displacement	
Code	ccm
0008	0.8
0012	1.2
0016	1.6
0021	2.1
0025	2.5
0033	3.3
0043	4.3
0058	5.8
0079	7.9

Code	Rotation
C	Clockwise
A	Counter-clockwise
B	Bi-directional

Code	Shaft
H1 ²⁾	Ø10, 3.0key, no thread, 36L, parallel
P2 ³⁾	Ø9.35, 8.8L, 2.4key, M6, taper 1:8
V1 ⁴⁾	5x6.5 long shaft w/o coupling tang drive
V2 ⁵⁾	5x4.5 short shaft w/o coupling tang drive

Code	Port options (pumps)
E3E2	1/2 - 14 BSP thread/ 3/8 - 19 BSP thread
J4J3	12mm - Ø30mm - M6 square flange/ 8mm - Ø30mm - M6 square flange

Code	Port options (motors)
E3E3	1/2 - 14 BSP thread 1/2 - 14 BSP thread
J4J4	12mm - Ø30mm - M6 square flange 12mm - Ø30mm - M6 square flange

Example: E3 = inlet port
E2 = outlet port

Code	Shaft seal
X	No seal
N	NBR

Code	Flange
D1	52.2x72.0 - Ø25.4 rectangular
H1	82.5 - Ø50.8 SAE "A-A" 2bolt flange
P3	40.0x40.0 - Ø32.0 w/ seal, thurbolt flange
P4	40.0x40.0 - Ø32.0 w/ seal f. short shaft, thurbolt flange

²⁾ Only used with flange H1, D1.
³⁾ Only used with flange D1.
⁴⁾ Only used with flange H1.
⁵⁾ Only used with flange P3, P4.

¹⁾ Code of drain dine for PGM503 only.
2 Options:
 N4 = M10x1, rear drain.
 B1 = no drain, product type must be "B" or "C".

Bold letters = Short-term availability

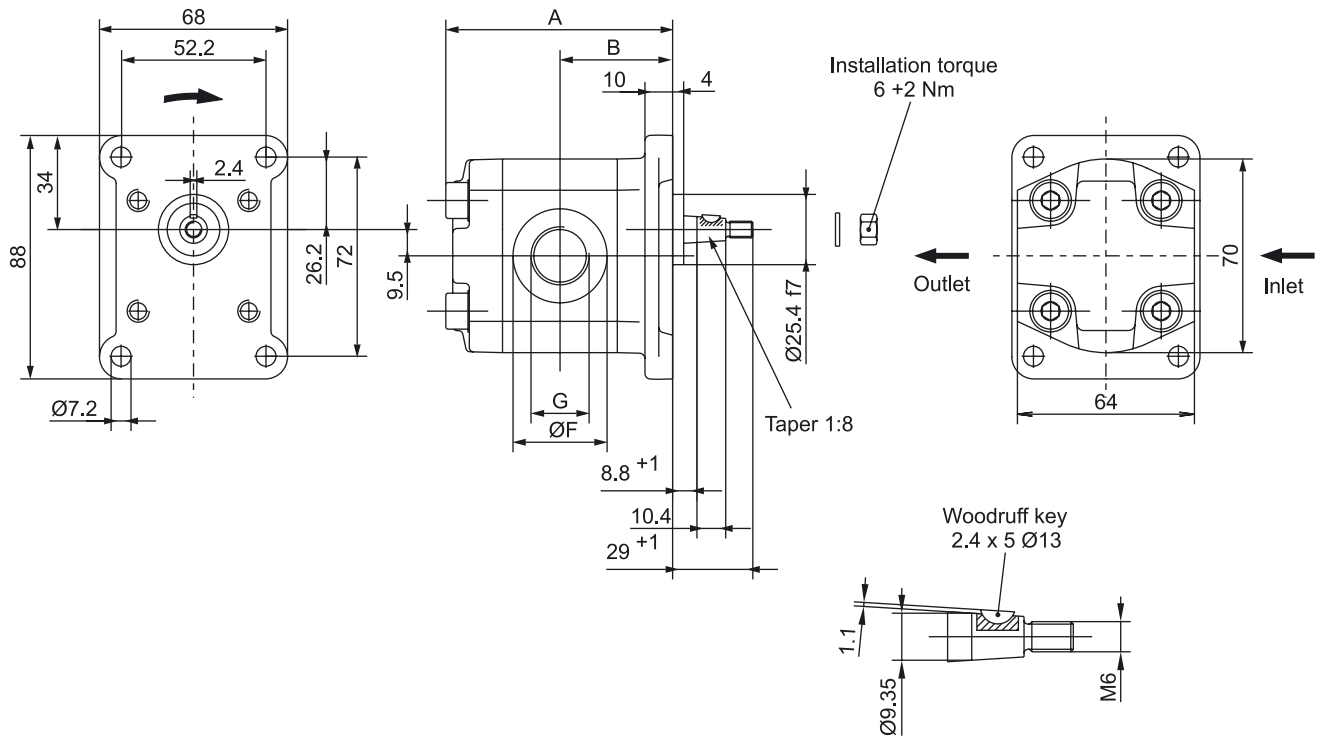
PGP503 A XXXX Y P2 D1 N E3 E2 B1 B1

“Y” = C (clockwise rotation)
 = A (counter-clockwise rotation)

Displacement XXXX	cm ³ /rev	Dimension		Inlet port			Outlet port			Speed of rotation		Working pressure max. bar	Order number direction of rotation	
		A	B		G	F		G	F	min. rpm	max. rpm		clockwise	counter-clockwise
0008	0.8	75.2	37.6	E3	G 1/2"	34.0	E2	G 3/8"	30.0	500	4000	275	330 9111 196	330 9112 159
0012	1.2	76.7	38.4	E3	G 1/2"	34.0	E2	G 3/8"	30.0	500	4000	275	330 9111 197	330 9112 172
0016	1.6	78.2	39.1	E3	G 1/2"	34.0	E2	G 3/8"	30.0	500	4000	275	330 9111 198	330 9112 173
0021	2.1	79.8	39.9	E3	G 1/2"	34.0	E2	G 3/8"	30.0	500	4000	275	330 9111 199	330 9112 174
0025	2.5	81.4	40.7	E3	G 1/2"	34.0	E2	G 3/8"	30.0	500	4000	275	330 9111 200	330 9112 175
0033	3.3	84.4	42.2	E3	G 1/2"	34.0	E2	G 3/8"	30.0	500	4000	275	330 9111 201	330 9112 176
0036	3.6	85.5	42.8	E3	G 1/2"	34.0	E2	G 3/8"	30.0	500	4000	250	330 9111 202	330 9112 177
0043	4.3	88.4	44.2	E3	G 1/2"	34.0	E2	G 3/8"	30.0	500	3500	210	330 9111 203	330 9112 160
0048	4.8	89.9	45.0	E3	G 1/2"	34.0	E2	G 3/8"	30.0	500	3000	160	330 9111 204	330 9112 178
0058	5.8	93.7	46.9	E3	G 1/2"	34.0	E2	G 3/8"	30.0	500	3000	160	330 9111 205	330 9112 179
0062	6.2	95.2	47.6	E3	G 1/2"	34.0	E2	G 3/8"	30.0	500	3000	150	330 9111 206	330 9112 180
0079	7.9	101.5	50.8	E3	G 1/2"	34.0	E2	G 3/8"	30.0	500	2500	120	330 9111 180	330 9112 161

PGM 503 min. displacement 4.00 ccm

Dimensions (clockwise rotation shown)



PG		505										B	1	B	1	1)
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Gear design **Type** **Unit** **Displacement** **Rotation** **Shaft** **Flange** **Shaft seal** **Inlet side ports option** **Outlet side ports option** **No rear ports** (rear ports on request)

Code	Type
P	Pump
M	Motor

Code	Unit	
	Pump	Motor
A	Single unit	Standard motor w/o checks
M	Single distributor unit	—
B	Multiple unit	Standard motor w. two checks
C	—	Standard motor w. one anti-cavitation check (ACC)

Displacement	
Code	ccm
0030	3.0
0040	4.0
0060	6.0
0080	8.0
0100	10.0
0120	12.0

Code	Rotation
C	Clockwise
A	Counter-clockwise
B	Bi-directional

Code	Shaft
A1 ²⁾	9T, 16/32DP, 32L, SAE "A" spline
J1 ²⁾	Ø12.7, 3.2key, no thread, 38L, parallel
K1 ³⁾	Ø15.88, 4.0key, no thread, 32L, SAE "A", parallel
Q2 ⁴⁾	Ø14.25, 5.5L, 3.0key, M10x1, taper 1:8

²⁾ Only used with flange H1, H2.
³⁾ Only used with flange H2.
⁴⁾ Only used with flange D2.

Code	Port options (pumps)
E5E3	3/4 - 14 BSP thread/ 1/2 - 14 BSP thread
J7J5	20mm - Ø40mm - M6 square flange/ 15mm - Ø35mm - M6 square flange

Code	Port options (motors)
E3E3	3/4 - 14 BSP thread 3/4 - 14 BSP thread
J5J5	15mm - Ø35mm - M6 square flange 15mm - Ø35mm - M6 square flange

Example: J7 = inlet port
 J5 = outlet port

Code	Shaft seal
X	No seal
N	NBR

Code	Flange
D2 ⁵⁾	56.0x73.0 - Ø30.0 rectangular
H1	82.5 - Ø50.8 SAE "A-A" 2bolt flange
H2 ⁶⁾	106.4 - Ø82.55 SAE "A" 2bolt flange

⁵⁾ Only used with ports J*J*.
⁶⁾ Only used with ports E*E*.

¹⁾ Code of drain line for PGM505 only.
2 Options:
 G4 = 1/4-19 BSP rear drain.
 B1 = no drain, product type must be "B" or "C".

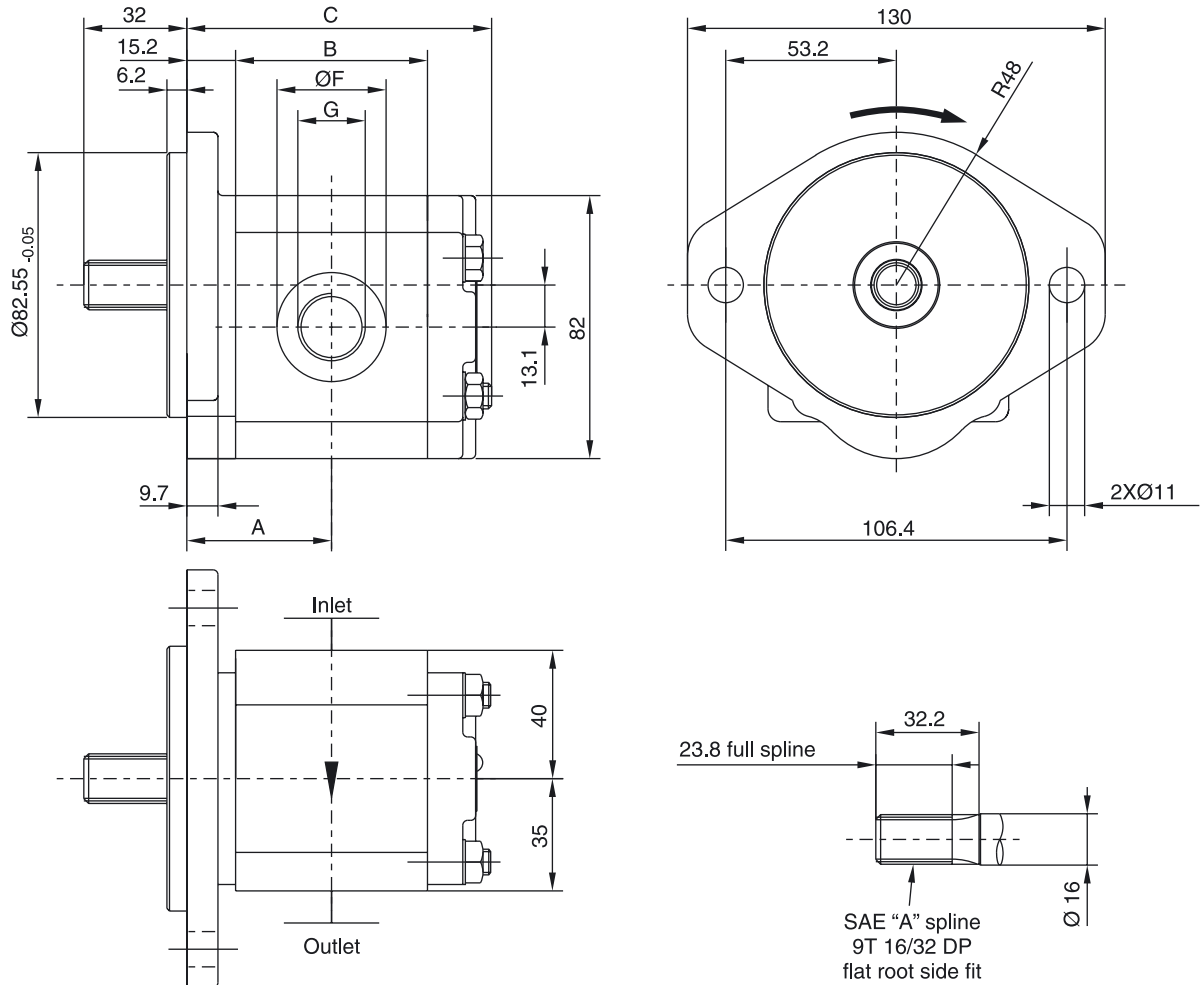
Bold letters = Short-term availability

PGP505 A XXXX Y A1 H2 N E5 E3 B1 B1

“Y” = C (clockwise rotation)
 = A (counter-clockwise rotation)

Displacement XXXX	cm ³ /rev	Dimension			Inlet port		Outlet port		Speed of rotation		Working pressure max. bar	Order number direction of rotation			
		A	B	C	G	F	G	F	min. rpm	max. rpm		clockwise	counter-clockwise		
0030	3.0	35.9	41.1	79.8	E5	3/4" -14 BSP	42.0	E3	1/2" -14 BSP	34.0	500	4000	275	331 9111 385	
0040	4.0	37.2	43.8	79.8	E5	3/4" -14 BSP	42.0	E3	1/2" -14 BSP	34.0	500	4000	275	331 9111 386	
0060	6.0	39.8	49.1	84.8	E5	3/4" -14 BSP	42.0	E3	1/2" -14 BSP	34.0	500	3600	275	331 9111 387	
0080	8.0	42.5	54.5	89.8	E5	3/4" -14 BSP	42.0	E3	1/2" -14 BSP	34.0	500	3000	275	331 9111 383	331 9112 136
0100	10.0	45.2	59.8	100.8	E5	3/4" -14 BSP	42.0	E3	1/2" -14 BSP	34.0	500	2800	250	331 9111 388	
0120	12.0	47.9	65.2	104.8	E5	3/4" -14 BSP	42.0	E3	1/2" -14 BSP	34.0	500	2400	220	331 9111 389	

Dimensions (clockwise rotation shown)



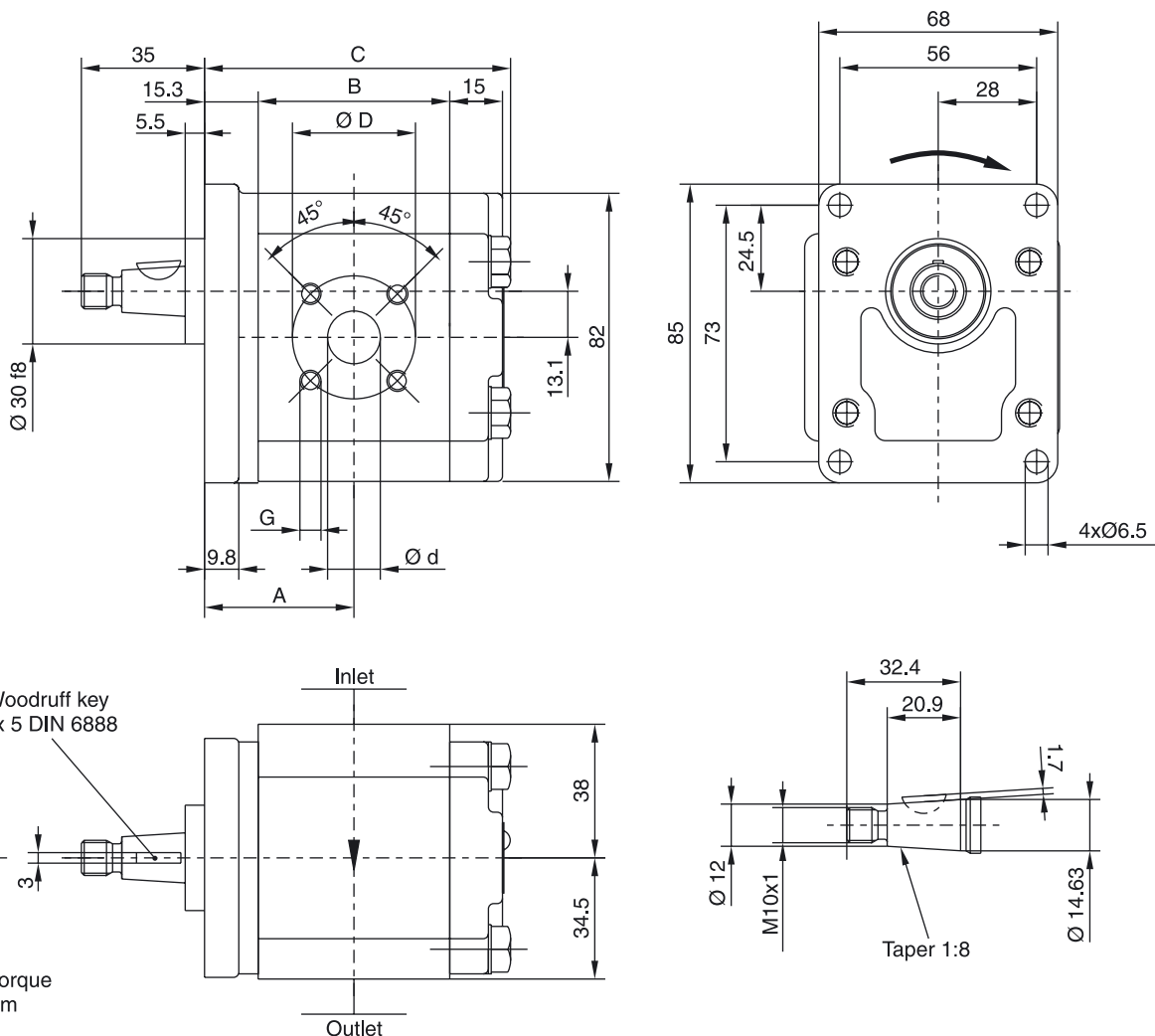
Technical Data / Dimensions

PGP505 A XXXX Y Q2 D2 N J7 J5 B1 B1

“Y” = C (clockwise rotation)
 = A (counter-clockwise rotation)

Displacement XXXX	cm ³ /rev	Dimension			Inlet port			Outlet port			Speed of rotation		Working pressure max. bar	Order number direction of rotation			
		A	B	C	d	D	G	d	D	G	min. rpm	max. rpm		clockwise	counter-clockwise		
0030	3.0	35.9	41.1	74.3	J7	20.0	40.0	M6	J5	15.0	35.0	M6	500	4000	275	331 9111 334	
0040	4.0	37.2	43.8	76.4	J7	20.0	40.0	M6	J5	15.0	35.0	M6	500	4000	275	331 9111 039	331 9112 061
0060	6.0	39.8	49.1	81.7	J7	20.0	40.0	M6	J5	15.0	35.0	M6	500	3600	275	331 9111 040	331 9112 077
0080	8.0	42.5	54.5	87.1	J7	20.0	40.0	M6	J5	15.0	35.0	M6	500	3000	275	331 9111 041	331 9112 078
0100	10.0	45.2	59.8	92.4	J7	20.0	40.0	M6	J5	15.0	35.0	M6	500	2800	250	331 9111 087	331 9112 033
0120	12.0	47.9	65.2	97.8	J7	20.0	40.0	M6	J5	15.0	35.0	M6	500	2400	220	331 9111 246	331 9112 135

Dimensions (clockwise rotation shown)

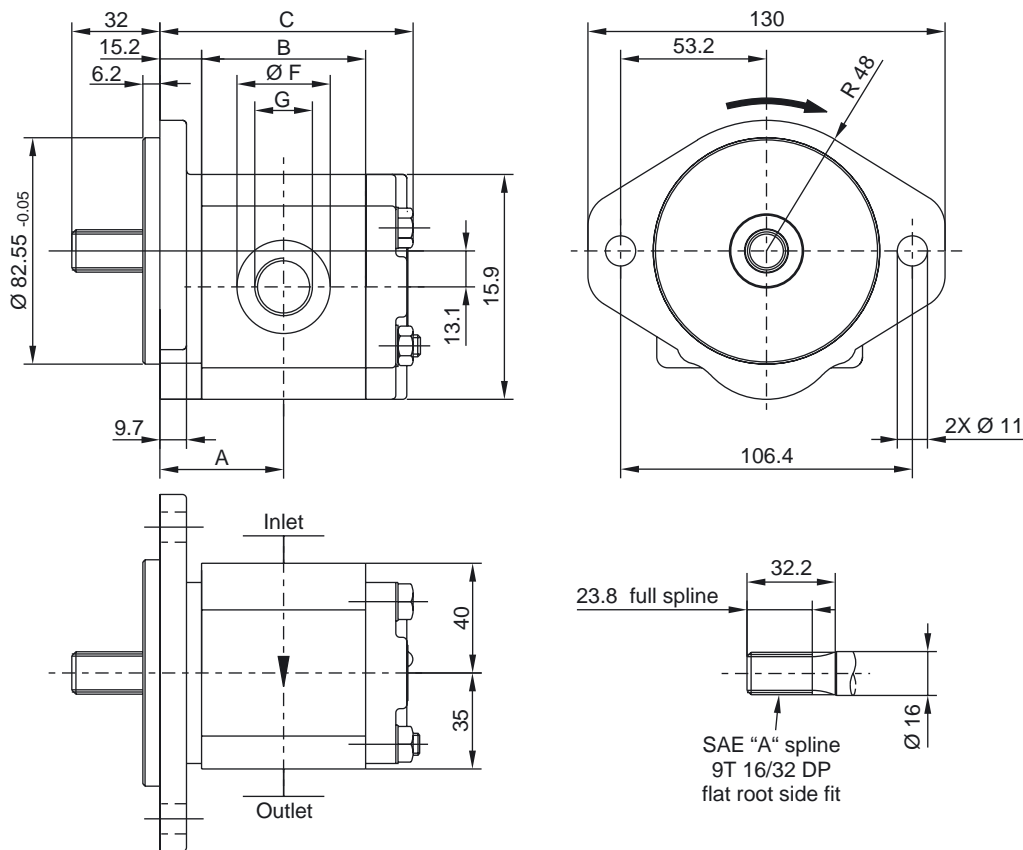


PGP505 A XXXX Y A1 H2 N SS PP B1 B1

“Y” = C (clockwise rotation)
= A (counter-clockwise rotation)

Displacement XXXX	cm ³ /rev	Dimension			Inlet port			Outlet port			Speed of rotation		Working pressure max. bar	Order number direction of rotation	
		A	B	C	SS	G	F	PP	G	F	min. rpm	max. rpm		clockwise	counter-clockwise
0020	2.0	34.5	38.5	71.1	D4	7/8" -14 UNF	34.0	D3	3/4"-16" UNF	30.0	500	4000	275	331 9111 235	331 9112 131
0030	3.0	35.8	41.1	73.7	D5	1 1/16" -12 UNF	41.0	D4	7/8"-14" UNF	34.0	500	4000	275	331 9111 033	331 9112 004
0040	4.0	37.2	43.8	76.4	D5	1 1/16" -12 UNF	41.0	D4	7/8"-14" UNF	34.0	500	4000	275	331 9111 034	331 9112 090
0050	5.0	38.5	46.5	79.1	D5	1 1/16" -12 UNF	41.0	D4	7/8"-14" UNF	34.0	500	4000	275	331 9111 236	331 9112 091
0060	6.0	39.8	49.1	81.7	D5	1 1/16" -12 UNF	41.0	D4	7/8"-14" UNF	34.0	500	3600	275	331 9111 016	331 9112 007
0080	8.0	42.5	54.5	87.1	D5	1 1/16" -12 UNF	41.0	D4	7/8"-14" UNF	34.0	500	3000	275	331 9111 045	331 9112 009
0100	10.0	45.2	59.8	92.4	D5	1 1/16" -12 UNF	41.0	D4	7/8"-14" UNF	34.0	500	2800	250	331 9111 046	331 9112 010
0110	11.0	46.5	62.5	95.1	D5	1 1/16" -12 UNF	41.0	D4	7/8"-14" UNF	34.0	500	2400	250	331 9111 047	331 9112 092
0120	12.0	47.9	65.2	97.8	D5	1 1/16" -12 UNF	41.0	D4	7/8"-14" UNF	34.0	500	2400	220	331 9111 014	331 9112 012

Dimensions (clockwise rotation shown)

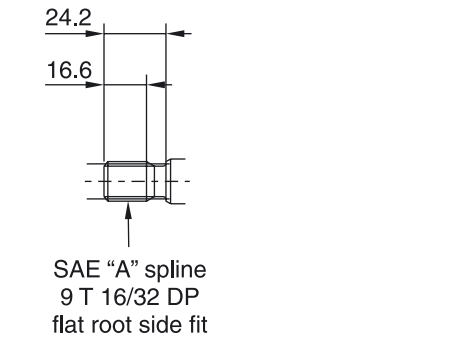
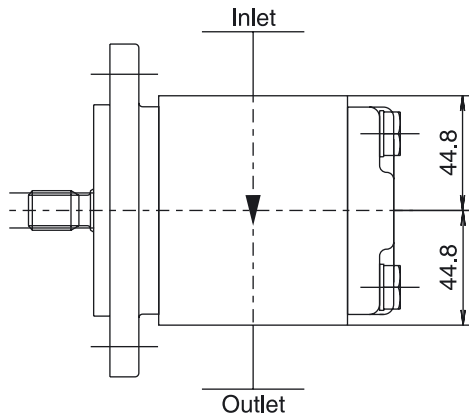
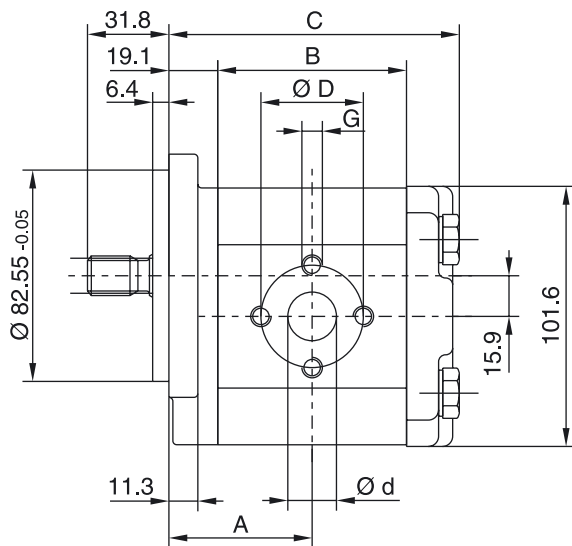


PGP511 A XXXX Y A1 H2 N SS PP B1 B1

“Y” = C (clockwise rotation)
= A (counter-clockwise rotation)

Displacement XXXX	cm³/rev	Dimension			Inlet port				Outlet port				Speed of rotation		Working pressure max. bar	Order number direction of rotation	
		A	B	C	SS	d	D	G	PP	d	D	G	min. rpm	max. rpm		clockwise	counter-clockwise
0040	4.0	42.6	47.0	86.7	L1	13	30	M6	L1	13	30	M6	500	3500	250	334 9111 182	334 9112 092
0060	6.0	44.1	50.1	89.8	L1	13	30	M6	L1	13	30	M6	500	3500	250	334 9111 183	334 9112 093
0080	8.0	45.7	53.3	93.0	L1	13	30	M6	L1	13	30	M6	500	2500	250	334 9111 734	
0100	10.0	47.3	56.5	96.1	L2	19	40	M8	L1	13	30	M6	500	3500	250	334 9111 185	334 9112 095
0110	11.0	48.1	58.0	97.7	L2	19	40	M8	L1	13	30	M6	500	3500	250	334 9111 186	334 9112 096
0140	14.0	50.4	62.8	102.4	L2	19	40	M8	L1	13	30	M6	500	3100	250	334 9111 187	334 9112 097
0160	16.0	52.0	65.9	105.6	L2	19	40	M8	L1	13	30	M6	500	2700	250	334 9111 737	
0190	19.0	54.4	70.6	110.3	L2	19	40	M8	L2	19	40	M8	500	2300	250	334 9111 966	
0230	23.0	57.5	76.9	116.6	L2	19	40	M8	L2	19	40	M8	500	1900	210	334 9111 754	334 9112 485
0270	27.0	60.7	83.2	122.9	L2	19	40	M8	L2	19	40	M8	500	1600	180	334 9111 576	
0310	31.0	63.8	89.5	129.2	L2	19	40	M8	L2	19	40	M8	500	1500	160	334 9111 967	
0330	33.0	65.4	92.6	132.3	L2	19	40	M8	L2	19	40	M8	500	1500	150	334 9111 191	334 9112 101

Dimensions (clockwise rotation shown)



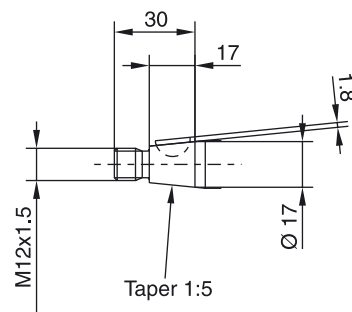
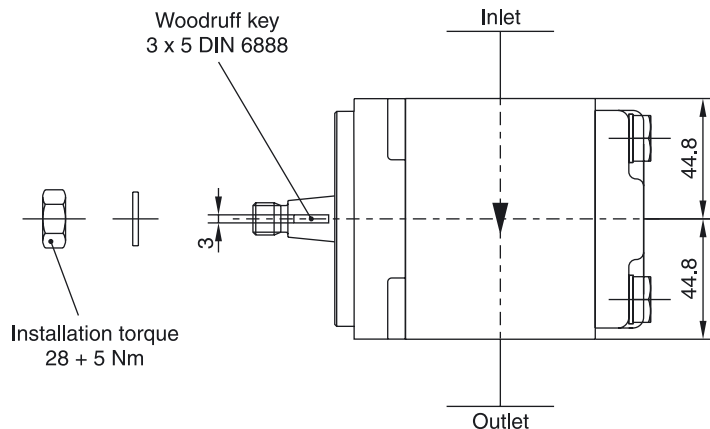
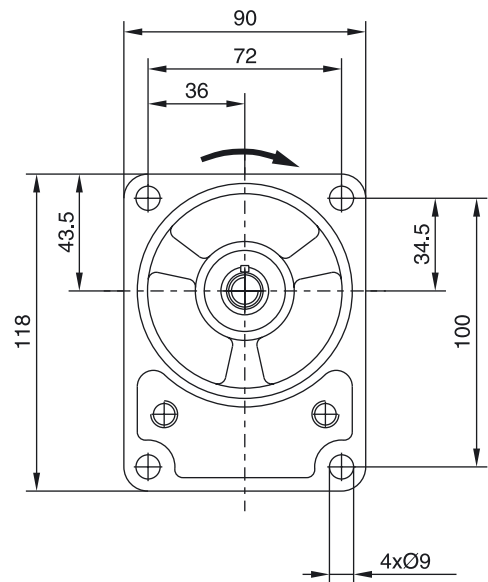
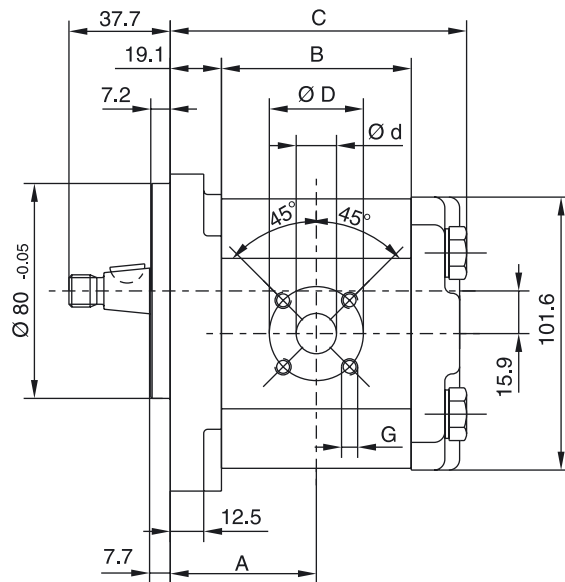
Technical Data / Dimensions

PGP511 A XXXX Y S1 D4 N SS PP B1 B1

“Y” = C (clockwise rotation)
= A (counter-clockwise rotation)

Displacement XXXX	cm ³ /rev	Dimension			Inlet port			Outlet port			Speed of rotation		Working pressure max. bar	Order number direction of rotation			
		A	B	C	SS	d	D	G	PP	d	D	G		min. rpm	max. rpm	clockwise	counter-clockwise
0040	4.0	42.6	47.0	86.7	J7	20	40	M6	J5	15	35	M6	500	3500	250	334 9111 149	334 9112 289
0060	6.0	44.1	50.1	89.8	J7	20	40	M6	J5	15	35	M6	500	3500	250	334 9111 465	334 9112 298
0080	8.0	45.7	53.3	93.0	J7	20	40	M6	J5	15	35	M6	500	3500	250	334 9111 151	334 9112 291
0100	10.0	47.4	56.5	96.2	J7	20	40	M6	J5	15	35	M6	500	3500	250	334 9111 466	334 9112 292
0110	11.0	48.1	58.0	97.7	J7	20	40	M6	J5	15	35	M6	500	3500	250	334 9111 152	334 9112 238
0140	14.0	50.4	62.8	102.4	J9	26	55	M8	J8	18	55	M8	500	3500	250	334 9111 968	
0160	16.0	52.0	65.9	105.6	J9	26	55	M8	J8	18	55	M8	500	3500	250	334 9111 969	
0190	19.0	54.4	70.6	110.3	J9	26	55	M8	J8	18	55	M8	500	3250	250	334 9111 970	
0230	23.0	57.5	76.9	116.6	J9	26	55	M8	J8	18	55	M8	500	2750	225	334 9111 971	
0270	27.0	60.7	83.2	122.9	J9	26	55	M8	J8	18	55	M8	500	2350	190	334 9111 972	
0310	31.0	63.8	89.5	129.2	J9	26	55	M8	J8	18	55	M8	500	2100	165	334 9111 526	
0330	33.0	65.4	92.6	132.3	J9	26	55	M8	J8	18	55	M8	500	2000	155	334 9111 973	

Dimensions (clockwise rotation shown)



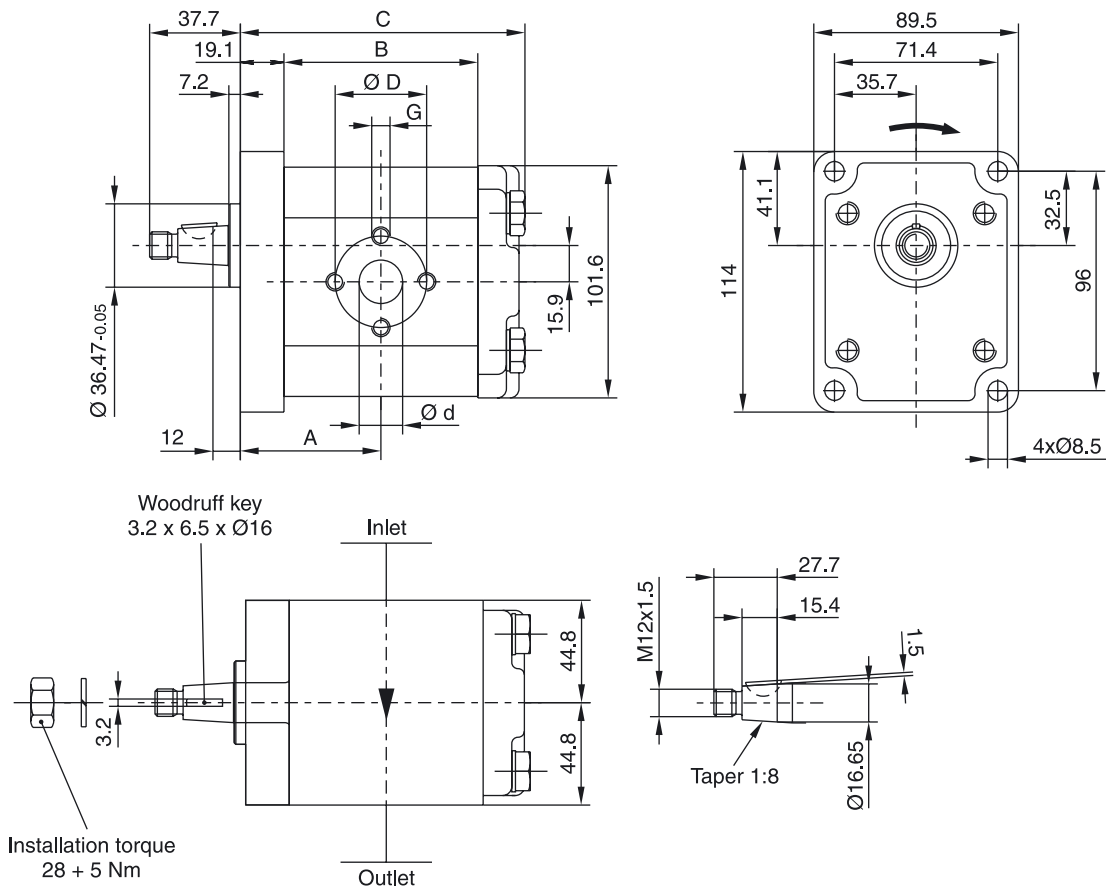
Installation torque
28 + 5 Nm

PGP511 A XXXX Y S2 D3 N SS PP B1 B1

“Y” = C (clockwise rotation)
= A (counter clockwise rotation)

Displacement XXXX	cm ³ /rev	Dimension			Inlet port				Outlet port				Speed of rotation		Working pressure max. bar	Order number direction of rotation	
		A	B	C	SS	d	D	G	PP	d	D	G	min. rpm	max. rpm		clockwise	counter-clockwise
0040	4.0	42.6	47.0	86.7	L1	13	30	M6	L1	13	30	M6	500	3500	250	334 9111 403	334 9112 398
0060	6.0	44.1	50.1	89.8	L1	13	30	M6	L1	13	30	M6	500	3500	250	334 9111 404	334 9112 395
0080	8.0	45.7	53.3	93.0	L1	13	30	M6	L1	13	30	M6	500	2500	250	334 9111 091	334 9112 397
0100	10.0	47.3	56.5	96.1	L2	19	40	M8	L1	13	30	M6	500	3500	250	334 9111 975	
0110	11.0	48.1	58.0	97.7	L2	19	40	M8	L1	13	30	M6	500	3500	250	334 9111 976	334 9112 399
0140	14.0	50.4	62.8	102.4	L2	19	40	M8	L1	13	30	M6	500	3100	250	334 9111 292	334 9112 400
0160	16.0	52.0	65.9	105.6	L2	19	40	M8	L1	13	30	M6	500	2700	250	334 9111 293	
0190	19.0	54.4	70.6	110.3	L2	19	40	M8	L2	19	40	M8	500	2300	250	334 9111 977	
0230	23.0	57.5	76.9	116.6	L2	19	40	M8	L2	19	40	M8	500	1900	225	334 9111 295	
0270	27.0	60.7	83.2	122.9	L2	19	40	M8	L2	19	40	M8	500	1600	190	334 9111 296	
0310	31.0	63.8	89.5	129.2	L2	19	40	M8	L2	19	40	M8	500	1500	165	334 9111 978	
0330	33.0	65.4	92.6	132.3	L2	19	40	M8	L2	19	40	M8	500	1500	155	334 9111 297	

Dimensions (clockwise rotation shown)

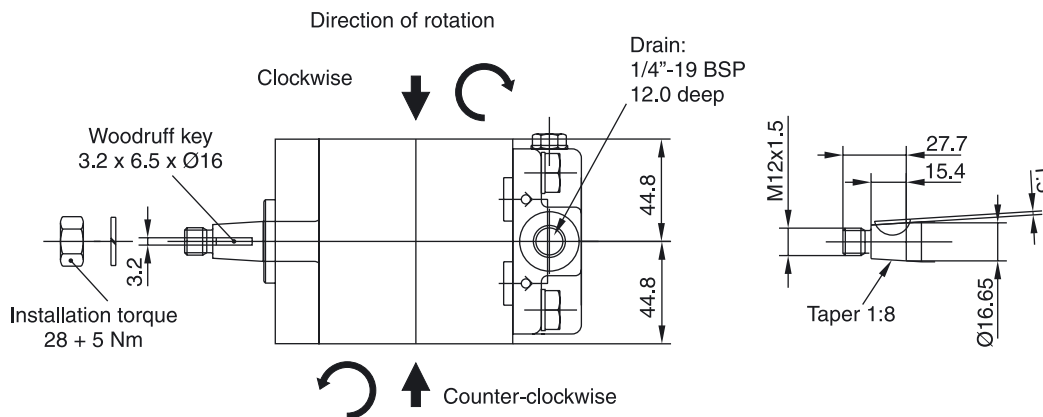
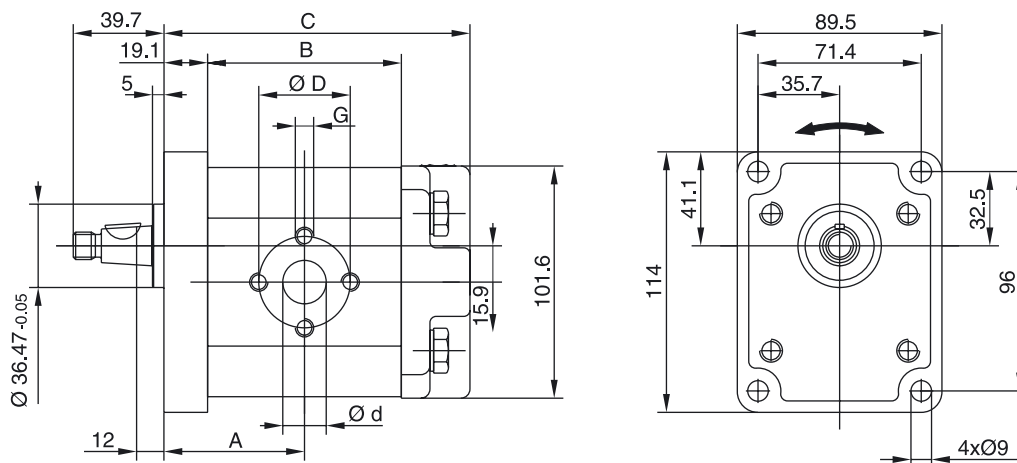


PGM511 B XXXX B S2 D3 N SS PP B1 B1 G3

“B” = B (bi-directional)

Displacement XXXX	cm ³ /rev	Dimension			Inlet port			Outlet port			Speed of rotation		Working pressure max. bar	Order number			
		A	B	C	SS	d	D	G	PP	d	D	G		min. rpm	max. rpm	bi-directional	direction of rotation
0060	6.0	44.1	50.1	99.2	L1	13	30	M6	L1	13	30	M6	500	3500	250	334 9219 117	
0080	8.0	45.7	53.3	102.4	L1	13	30	M6	L1	13	30	M6	500	3500	250	334 9219 118	
0110	11.0	48.1	58.0	107.1	L1	13	30	M6	L1	13	30	M6	500	3500	250	334 9219 119	
0140	14.0	50.4	62.8	111.9	L2	19	40	M8	L2	19	40	M8	500	3500	250	334 9219 120	
0160	16.0	52.0	65.9	115.0	L2	19	40	M8	L2	19	40	M8	500	3500	250	334 9219 121	
0190	19.0	54.4	70.6	119.7	L2	19	40	M8	L2	19	40	M8	500	3400	210	334 9219 122	
0230	23.0	57.5	76.9	126.0	L2	19	40	M8	L2	19	40	M8	500	2800	210	334 9219 123	
0270	27.0	60.7	83.2	132.3	L2	19	40	M8	L2	19	40	M8	500	2400	190	334 9219 124	
0310	31.0	63.8	89.5	138.6	L2	19	40	M8	L2	19	40	M8	500	2100	185	334 9219 125	
0330	33.0	65.4	92.6	141.7	L2	19	40	M8	L2	19	40	M8	500	2000	185	334 9219 126	

Dimensions (bi-directional motor shown)



PG		517										B	1	B	1	1)
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Gear design **Type** **Unit** **Dis- placement** **Rotation** **Shaft** **Flange** **Shaft seal** **Inlet side ports option** **Outlet** **No rear ports** (rear ports on request)

Code	Type
P	Pump
M	Motor

Code	Unit	
	Pump	Motor
A	Single unit	Standard motor w/o checks
M	Single distributor unit	—
B	Multiple unit	Standard motor w. two checks
C	—	Standard motor w. one anti-cavitation check (ACC)

Displacement	
Code	ccm
0140	14.0
0160	16.0
0190	19.0
0230	23.0
0250	25.0
0280	28.0
0330	33.0
0380	38.0
0440	44.0
0520	52.0
0700	70.0

Code	Rotation
C	Clockwise
A	Counter-clockwise
B	Bi-directional

Code	Shaft
D1 2)	13T, 16/32DP, 41.2L, SAE "B" spline
M1 2)	Ø22.2, 6.3key, no thread, 41.2L, SAE "B", parallel
M2 2)	Ø25.4, 6.3key, no thread, 46L, SAE "B-B", parallel
T1 3)	Ø21.59, 11.2L, 4.0key, M14x1.5, taper 1:8

2) Only used with flange H2, H3.
 3) Only used with flange D7.

Code	Port options (pumps)
E6E5	1-11 BSP thread/ 3/4-14 BSP thread only from 14ccm to 19ccm
E7E6	1 1/4-11 BSP thread/ 1-11 BSP thread only from 23ccm to 38ccm
E8E6	1 1/2-11 BSP thread/ 1-11 BSP thread only from 44ccm to 70ccm
J9J8	26mm-Ø55mm-M8 square flange 18mm-Ø55mm-M8 square flange only from 14ccm to 52ccm
L3L2	27mm-Ø51mm-M10 diamond flange 19mm-Ø40mm-M8 diamond flange only from 14ccm to 52ccm
P3P2	1"-M10 SAE metric flange 3/4"-M10 SAE metric flange only from 16ccm to 23ccm
P4P3	1 1/4"-M10 SAE metric flange 1"-M10 SAE metric flange only from 25ccm to 38ccm
P5P3	1 1/2"-M12 SAE metric flange 1"-M10 SAE metric flange only from 44ccm to 70ccm
Code	Port options (motors)
E6E6	1 - 11 BSP thread/ 1 - 11 BSP thread only from 14ccm to 52ccm
L3L3	27mm-Ø51mm-M10 diamond flange 27mm-Ø51mm-M10 diamond flange only from 14ccm to 52ccm
P3P3	1"-M10 SAE metric flange 1"-M10 SAE metric flange only from 16ccm to 52ccm

Example: L3 = inlet port
 L2 = outlet port

Code	Shaft seal
X	No seal
N	NBR
T 4)	PTFE

4) Must be used for motors.

Code	Flange
D7	98.4x128.2 - Ø50.77 rectangular
H2	106.4 - Ø82.55 SAE "A" 2bolt flange
H3	146.1 - Ø101.06 SAE "B" 2bolt flange

1) Code of drain line for PGM517 only.
3 Options:
 G3 = 1/4-19 BSP top drain.
 G4 = 1/4-19 BSP rear drain.
 B1 = no drain, product type must be "B" or "C".

Bold letters =
Short-term availability

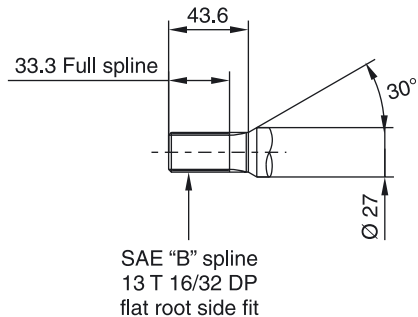
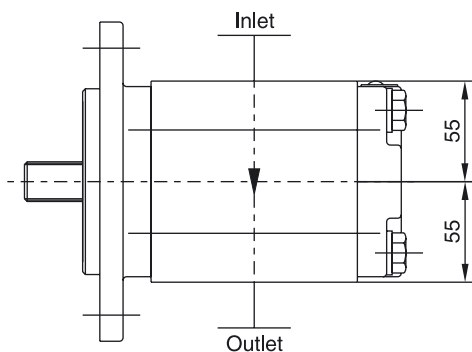
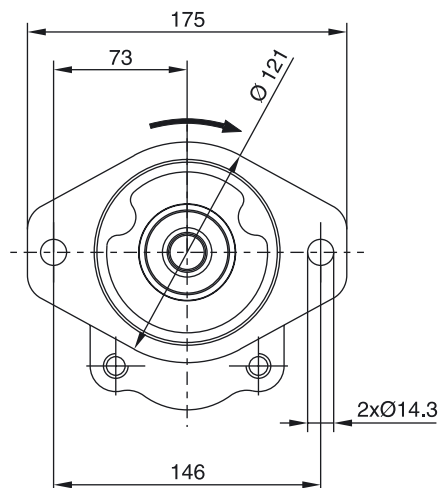
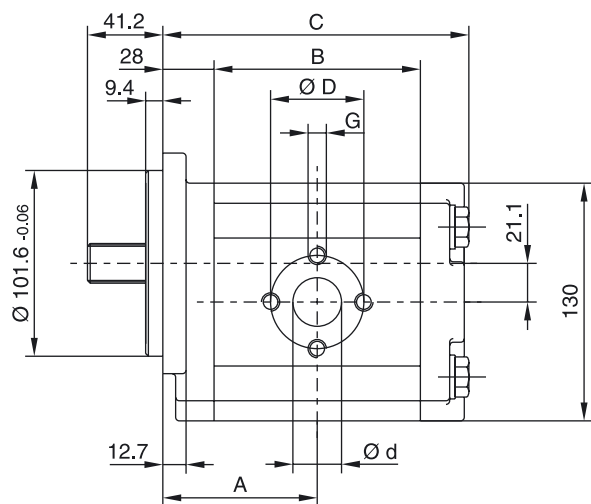


PGP517 A XXXX Y D1 H3 N L3 L2 B1 B1

“Y” = C (clockwise rotation)
= A (counter-clockwise rotation)

Displacement XXXX	cm ³ /rev	Dimension			Inlet port			Outlet port			Speed of rotation		Working pressure max. bar	Order number direction of rotation			
		A	B	C	d	D	G	d	D	G	min. rpm	max. rpm		clockwise	counter-clockwise		
0140	14.0	62.1	68.3	122.8	L3	27	51	M10	L2	19	40	M8	500	3400	250	333 9111 506	
0160	16.0	63.2	70.3	124.8	L3	27	51	M10	L2	19	40	M8	500	3400	250	333 9111 507	
0190	19.0	64.7	73.3	127.8	L3	27	51	M10	L2	19	40	M8	500	3300	250	333 9111 378	
0230	23.0	66.7	77.4	131.9	L3	27	51	M10	L2	19	40	M8	500	3300	250	333 9111 151	333 9112 113
0250	25.0	67.7	79.4	133.9	L3	27	51	M10	L2	19	40	M8	500	3100	250	333 9111 061	333 9112 114
0280	28.0	69.2	82.4	136.9	L3	27	51	M10	L2	19	40	M8	500	3100	250	333 9111 508	
0330	33.0	71.7	87.5	142.0	L3	27	51	M10	L2	19	40	M8	500	2600	250	333 9111 048	333 9112 080
0380	38.0	74.3	92.5	147.0	L3	27	51	M10	L2	19	40	M8	500	2300	250	333 9111 004	333 9112 102
0440	44.0	77.3	98.6	153.1	L3	27	51	M10	L2	19	40	M8	500	2000	220	333 9111 106	333 9112 115
0520	52.0	81.3	106.7	161.2	L3	27	51	M10	L2	19	40	M8	500	1700	200	333 9111 509	333 9112 151

Dimensions (clockwise rotation shown)

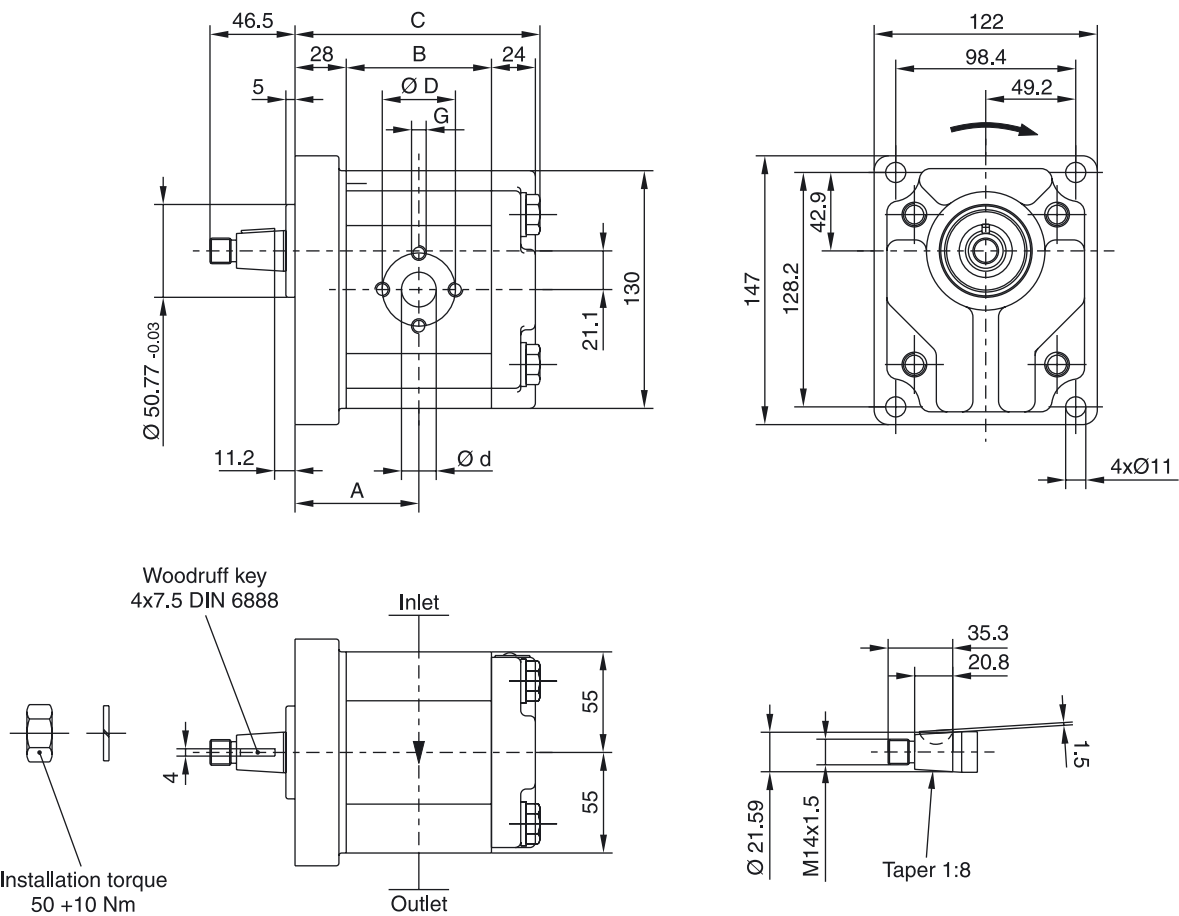


PGP517 A XXXX Y T1 D7 N L3 L2 B1 B1

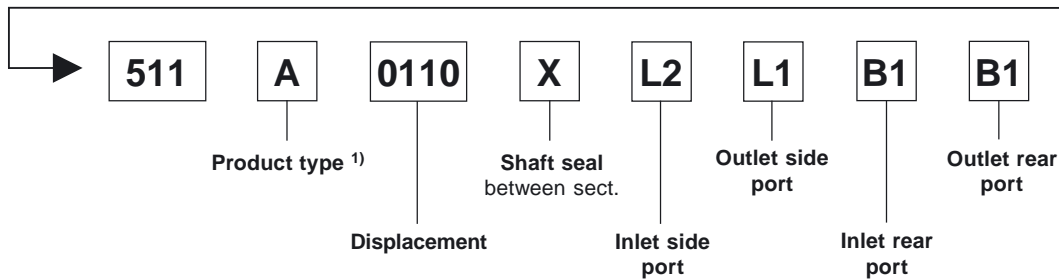
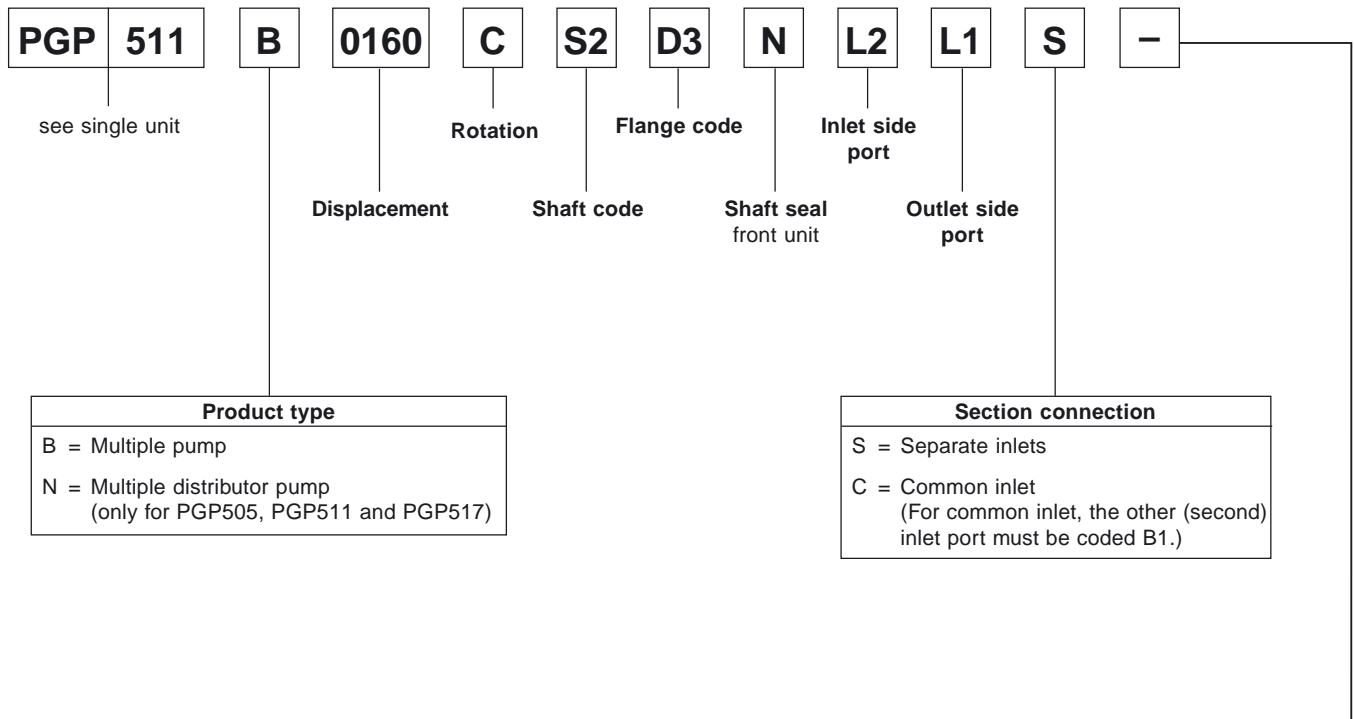
“Y” = C (clockwise rotation)
 = A (counter-clockwise rotation)

Displacement XXXX	cm ³ /rev	Dimension			Inlet port			Outlet port			Speed of rotation		Working pressure max. bar	Order number direction of rotation			
		A	B	C	d	D	G	d	D	G	min. rpm	max. rpm		clockwise	counter-clockwise		
0140	14.0	62.1	68.3	122.8	L3	27	51	M10	L2	19	40	M8	500	3400	250	333 9111 503	
0160	16.0	63.2	70.3	124.8	L3	27	51	M10	L2	19	40	M8	500	3400	250	333 9111 505	
0190	19.0	64.7	73.3	127.8	L3	27	51	M10	L2	19	40	M8	500	3300	250	333 9111 285	333 9112 212
0230	23.0	66.7	77.4	131.9	L3	27	51	M10	L2	19	40	M8	500	3300	250	333 9111 119	333 9112 213
0250	25.0	67.7	79.4	133.9	L3	27	51	M10	L2	19	40	M8	500	3100	250	333 9111 047	333 9112 068
0280	28.0	69.2	82.4	136.9	L3	27	51	M10	L2	19	40	M8	500	3100	250	333 9111 287	333 9112 214
0330	33.0	71.7	87.5	142.0	L3	27	51	M10	L2	19	40	M8	500	2600	250	333 9111 014	333 9112 035
0380	38.0	74.3	92.5	147.0	L3	27	51	M10	L2	19	40	M8	500	2300	250	333 9111 015	333 9112 036
0440	44.0	77.3	98.6	153.1	L3	27	51	M10	L2	19	40	M8	500	2000	220	333 9111 046	333 9112 040
0520	52.0	81.3	106.7	161.2	L3	27	51	M10	L2	19	40	M8	500	1700	200	333 9111 242	333 9112 215

Dimensions (clockwise rotation shown)



Code for multiple units



¹⁾ Further B possible for triple units

This coding system can be used for all pumps series 500.

Over many years Parker Hydraulics has supplied gear pumps and motors for mobile and industrial markets worldwide, especially for materials handling, commercial grass cutting and construction equipment applications. Many Parker pumps and motors have been developed and tested for the specific needs of these industries.

Parker's defined strategy to provide engineered solutions, coupled with an award winning flexible manufacturing system, has resulted in a wide range of SAE/DIN/ European and other special options being available as standard.



1

Features

- Patented interlocking body design
- 12 tooth gears, bronze balance plates
- Tandem, triple and cross-frame pumps available
- Common inlets available for tandem and triple pumps
- Continuous operating pressures up to 310 bar
- Production run-in available to suite OEM application conditions and to provide optimized volumetric efficiencies
- Pressure balanced design for high efficiency
- Reduced system noise levels compared to earlier models
- High power through-drive capability
- Wide range of integral valves for power steering, power brakes, fan drivers and implement hydraulics
- Load sense and solenoid operated unloading valves
- Low noise version as "stealth" pump

Technical data

Pump type	Heavy-duty, cast iron, external gear.
Mounting	SAE, rectangular, specials on request.
Ports	SAE and metric split flanges and others.
Shaft style	SAE splined, keyed, tapered, cylindrical. Specials on request
Speed	500 - 3500 rpm, see tables.
Theor. displacement	See tables
Drive	Drive direct with flexible coupling is recommended.
Inlet pressure	Operating range 0.8 to 2 bar abs. Min. inlet pressure 0.5 bar short time without load, consultation is recommended. Outlet pressure see tables
Axial / radial load	Axial or radial loading is not allowed.
Hydraulic fluids	Mineral oil Fire resistant fluids: - water-oil emulsions 60/40, HFB - water-glycol, HFC - phosphate-esters, HFD Consultation is recommended.
Fluid temperature	Range of operating temperature -15 ... +80°C. Max. permissible operating pressure depending on fluid temperature. Temperature for cold start -20 to -15°C at speed ≤ 1500 rpm.

Fluid viscosity	Range of operating viscosity 20 to 100 mm ² /s. Max. operating viscosity should not exceed 1600 mm ² /s recommended min. viscosity 8 mm ² /s. According to ISO 4406 Cl. 16/13
Filtration	
Direction of rotation (looking at shaft)	Clockwise, counter-clockwise or double. Attention! Drive pump only in indicated drive direction of rotation.
Multiple pump assemblies	<ul style="list-style-type: none"> • Available in two or three section configurations. • Max. shaft loading must conform to the limitations shown in the shaft load rating table in this catalogue. • The max. load is determined by adding the torque values for each pumping section that will be simultaneously loaded.
Separate or common inlet capability	Separate Inlet configuration: <ul style="list-style-type: none"> • Each gear housing has individual inlet and outlet ports. Common Inlet configuration: <ul style="list-style-type: none"> • Two gear sets share a common inlet.

PG		620										B	1	B	1	1)
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Gear design **Type** **Unit** **Dis- placement** **Rotation** **Shaft** **Flange** **Shaft seal** **Inlet side ports option** **Outlet side ports option** **No rear ports** (rear ports on request)

Code	Type
P	Pump
M	Motor

Code	Unit	
	Pump	Motor
A	Single unit	Standard motor w/o checks
B	Multiple unit	Standard motor w. two checks
C	—	Standard motor w. one anti-cavitation check (ACC)

Displacement	
Code	ccm
0160	16.0
0190	19.0
0210	21.0
0230	23.0
0280	28.0
0290	29.0
0330	33.0
0360	36.0
0370	37.0
0410	41.0
0440	44.0
0460	46.0
0500	50.0
0520	52.0

Code	Rotation
C	Clockwise
A	Counter-clockwise
B	Bi-directional

Code	Shaft
C1 ²⁾	11T, 16/32DP, 38.2L, SAE 19-4 spline
D1 ²⁾	13T, 16/32DP, 41.2L, SAE "B" spline
T1 ³⁾	Ø21.59, 11.2L, 4.0key, M14x1.5, taper 1:8

Code	Port options (pumps)
E6E5	1-11 BSP thread/ ¾-14 BSP thread only from 14ccm to 21ccm
E7E5	1¼-11 BSP thread/ ¾-14 BSP thread only from 23ccm to 52ccm
L3L2	27mm-Ø51mm-M10 diamond flange 19mm-Ø40mm-M8 diamond flange only from 29ccm to 52ccm
T4T3	1¼"-M10 SAE metric flange 1"-M10 SAE metric flange only from 16ccm to 33ccm
T5T3	1½"-M12 SAE metric flange 1"-M10 SAE metric flange only from 36ccm to 52ccm
Code	Port options (motors)
E6E6	1 - 11 BSP thread/ 1 - 11 BSP thread only from 16ccm to 33ccm
E7E7	1¼"-11 BSP thread/ 1¼"-11 BSP thread only from 36ccm to 52ccm

Example: T4 = inlet port
T3 = outlet port

Code	Shaft seal
X	No seal
N	NBR
H ⁴⁾	High pressure (5bar)

⁴⁾ for motors recommended

Code	Flange
D7	98.4x128.2 - Ø50.77 rectangular
H2	106.4 - Ø82.55 SAE "A" 2bolt flange
H3	146.1 - Ø101.06 SAE "B" 2bolt flange
A4	114.5 x 114.5 - Ø127 SAE "C" 4bolt square

¹⁾ Code of drain line for PGM620 only.

2 Options:

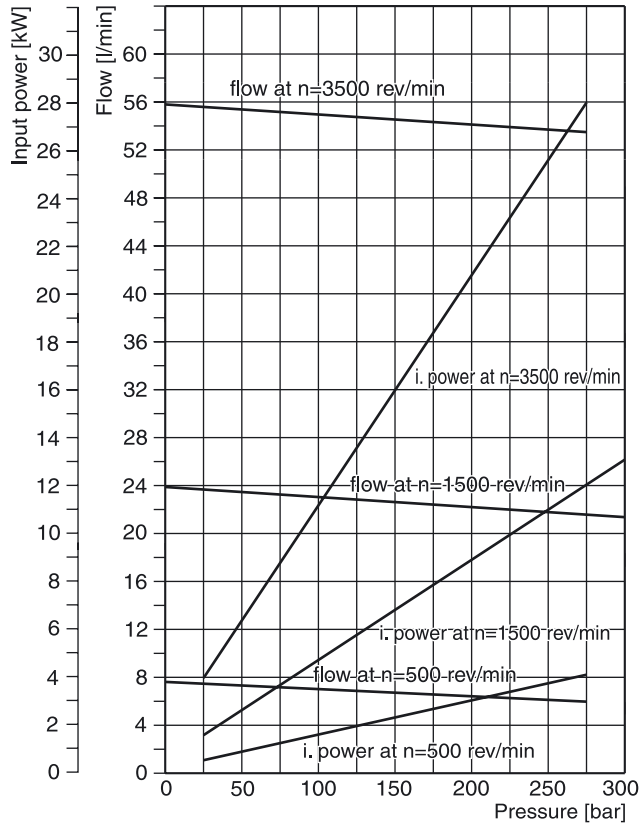
G4 = 1/4-19 BSP rear drain.

B1 = no drain, product type must be "B" or "C".

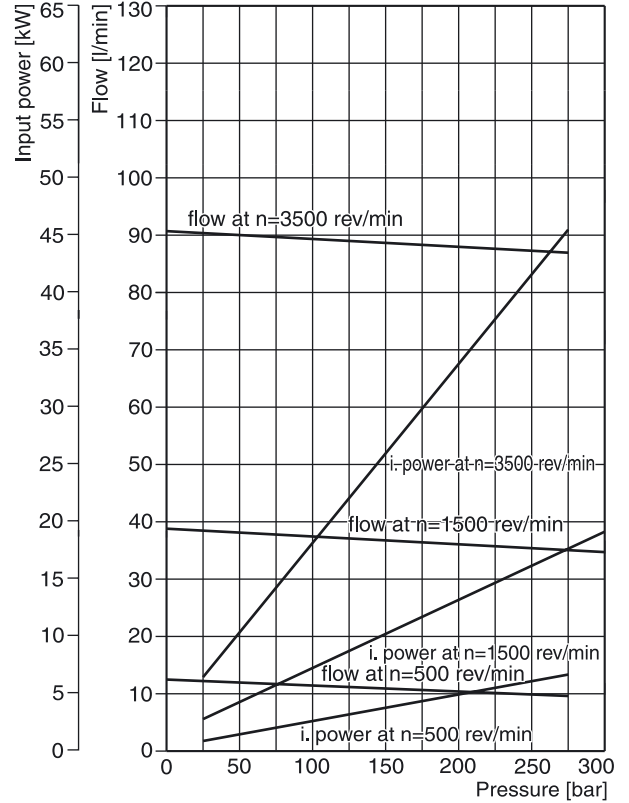
²⁾ Only used with flange H2, H3.

³⁾ Only used with flange D7.

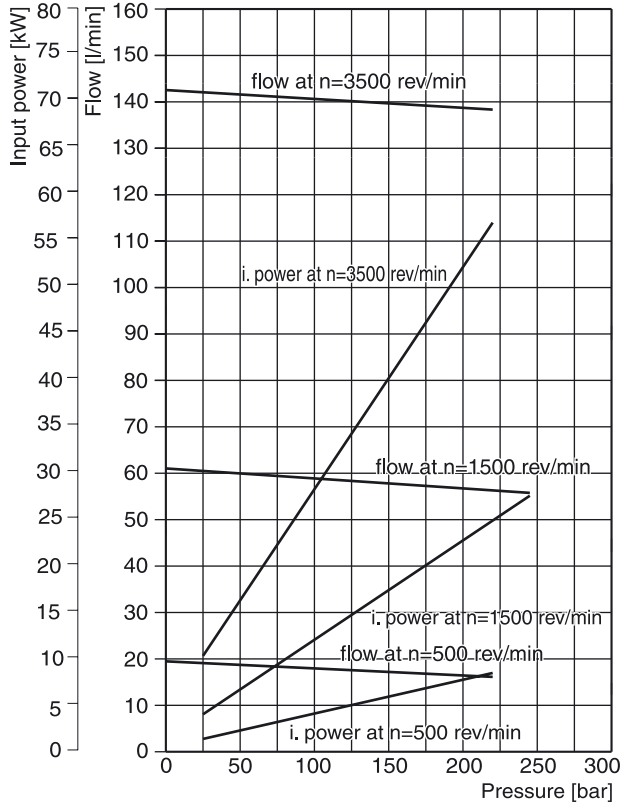
PGP 620 - 16.0 CC



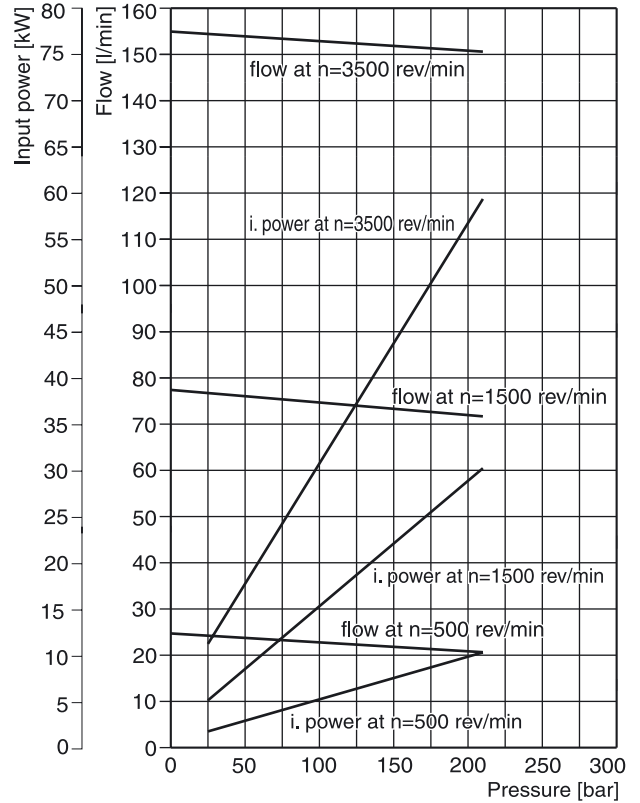
PGP 620 - 26.0 CC



PGP 620 - 41.0 CC



PGP 620 - 52.0 CC



Fluid temperature: 45± 2°C ; Viscosity: 36mm²/s ; Inlet pressure: 0.9 + 0.1 bar absolute

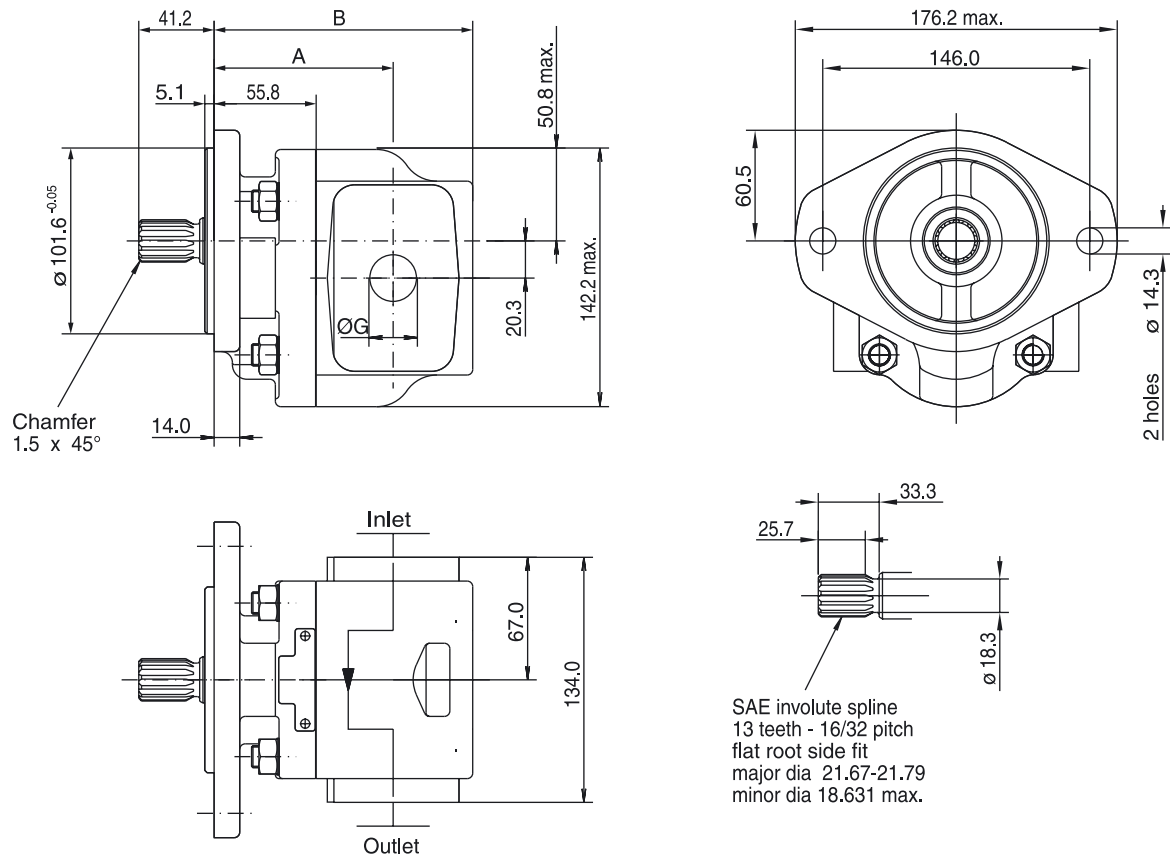
Technical Data / Dimensions

PGP620 A XXXX Y D1 H3 N SS PP B1 B1

“Y” = C (clockwise rotation)
= A (counter-clockwise rotation)

Displacement XXXX	cm ³ /rev	Dimension		Inlet port		Outlet port		Speed of rotation		Working pressure max. bar	Order number direction of rotation	
		A	B		G		G	min. rpm	max. rpm		clockwise	counter-clockwise
0160	16	79.2	122.7	E6	1"-11	E5	¾"-14	500	3000	275	702 9111 052	702 9112 053
0190	19	82.5	126.0	E6	1"-11	E5	¾"-14	500	3000	275		
0210	21	84.7	128.2	E6	1"-11	E5	¾"-14	500	3000	275		
0230	23	86.9	130.4	E6	1"-11	E5	¾"-14	500	2700	275	702 9111 098	702 9112 054
0260	26	90.2	133.7	E6	1"-11	E5	¾"-14	500	2400	275	702 9111 112	702 9112 038
0290	29	93.5	137.0	E7	1¼"-11	E5	¾"-14	500	3000	275		
0330	33	97.9	141.4	E7	1¼"-11	E5	¾"-14	500	3000	275		
0360	36	101.2	144.7	E7	1¼"-11	E5	¾"-14	500	2900	250		
0370	37	102.3	145.8	E7	1¼"-11	E5	¾"-14	500	2900	250		702 9112 046
0410	41	106.7	150.2	E7	1¼"-11	E5	¾"-14	500	2600	220		
0440	44	110.0	153.5	E7	1¼"-11	E5	¾"-14	500	2400	210		
0460	46	112.2	155.7	E7	1¼"-11	E5	¾"-14	500	2300	210		702 9112 047
0500	50	116.6	160.1	E7	1¼"-11	E5	¾"-14	500	2100	210	702 9111 096	702 9112 048
0520	52	118.8	162.3	E7	1¼"-11	E5	¾"-14	500	2000	210	702 9111 094	702 9112 039

Dimensions (clockwise rotation shown)

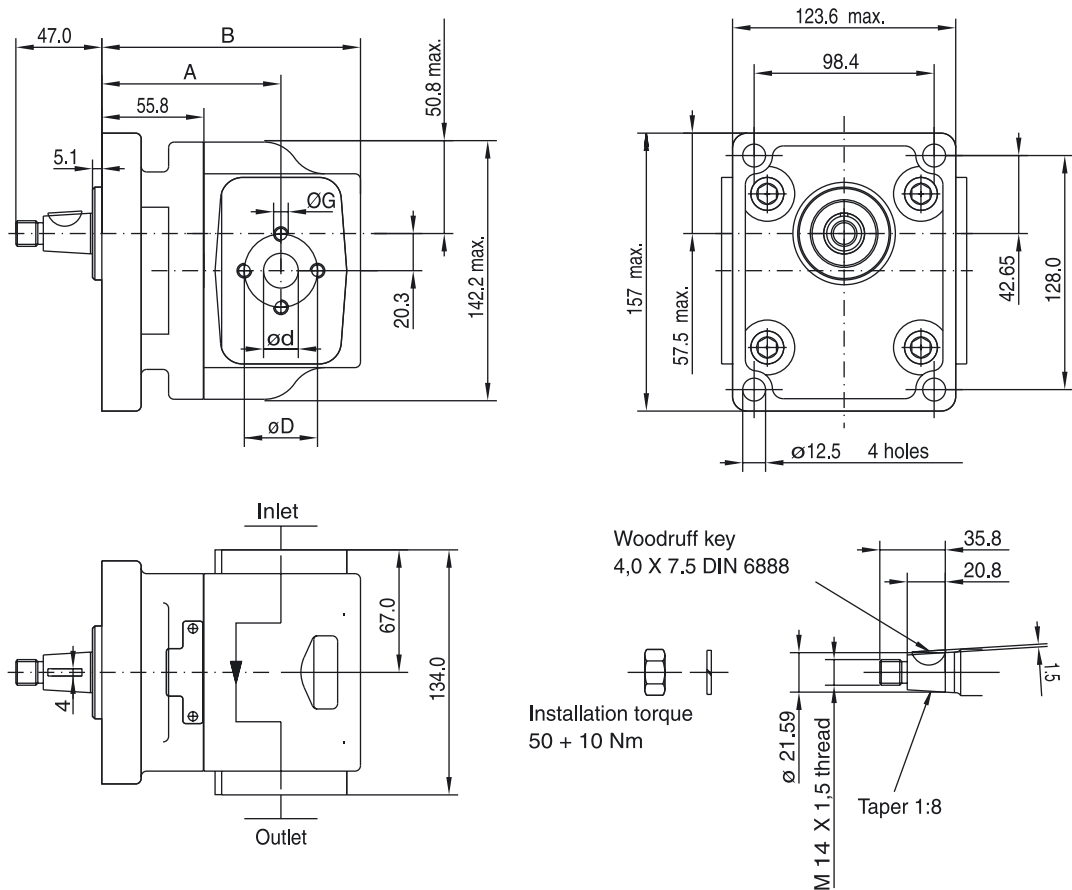


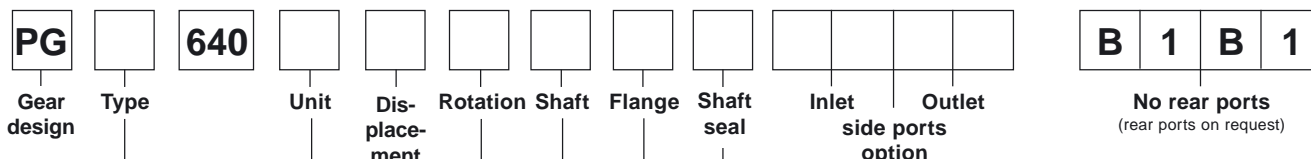
PGP620 A XXXX Y T1 D7 N SS PP B1 B1

“Y” = C (clockwise rotation)
= A (counter-clockwise rotation)

Displacem. XXXX	cm ³ / rev	Dimension		Inlet port				Outlet port				Speed of rotation		Working pressure max. bar	Order number direction of rotation	
		A	B	SS	d	D	G	SS	d	D	G	min. rpm	max. rpm		clockwise	counter-clockw.
0160	16	79.2	122.7	L1	13	30	M6	L1	13	30	M6	500	1500	275	702 9111 031	
0190	19	82.5	126.0	L2	19	40	M8	L2	13	30	M8	500	2300	275	702 9111 032	
0210	21	84.7	128.2	L2	19	40	M8	L2	13	30	M8	500	2000	275		
0230	23	86.9	130.4	L2	19	40	M8	L2	13	30	M8	500	1900	275	702 9111 033	
0260	26	90.2	133.7	L2	19	40	M8	L2	13	30	M8	500	1600	275	702 9111 034	
0290	29	93.5	137.0	L3	27	51	M10	L2	13	30	M8	500	3000	275	702 9111 021	
0330	33	97.9	141.4	L3	27	51	M10	L2	13	30	M8	500	2600	275	702 9111 020	
0360	36	101.2	144.7	L3	27	51	M10	L2	13	30	M8	500	2400	250	702 9111 082	
0370	37	102.3	145.8	L3	27	51	M10	L2	13	30	M8	500	2300	250	702 9111 014	
0410	41	106.7	150.2	L3	27	51	M10	L2	13	30	M8	500	2100	220	702 9111 019	
0440	44	110.0	153.5	L3	27	51	M10	L2	13	30	M8	500	2000	210	702 9111 018	
0460	46	112.2	155.7	L3	27	51	M10	L2	13	30	M8	500	1900	210		
0500	50	116.6	160.1	L3	27	51	M10	L2	13	30	M8	500	1700	210	702 9111 017	
0520	52	118.8	162.3	L3	27	51	M10	L2	13	30	M8	500	1700	210		

Dimensions (clockwise rotation shown)





1

Code	Type
P	Pump
M ¹⁾	Motor

¹⁾ Available from 2005

Code	Unit
A	Single unit
B	Multiple unit

Displacement	
Code	ccm
0300	30.0
0350	35.0
0400	40.0
0450	45.0
0500	50.0
0550	55.0
0600	60.0
0650	65.0
0700	70.0
0750	75.0
0800	80.0

Code	Rotation
C	Clockwise
A	Counter-clockwise

Code	Shaft
D1 ²⁾	13T, 16/32DP, 41.2L, SAE "B" spline
E1 ²⁾	15T, 16/32DP, 46.0L, SAE "B-B" spline
E4 ³⁾	14T, 12/24DP, 55.6L, SAE "C" spline

²⁾ Only used with flange A3, H3.

³⁾ Only used with flange A4, K3.

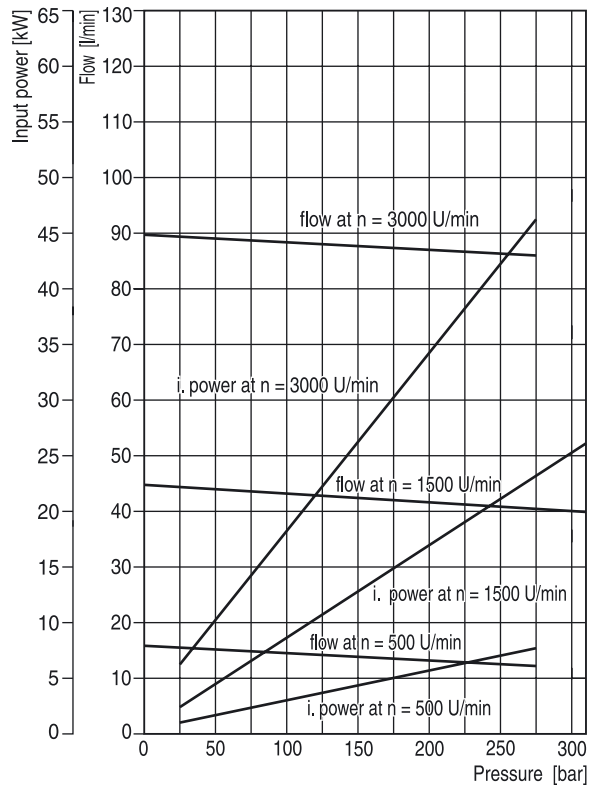
Code	Port options (pumps)
E8E7	1½ -11 BSP Thread / 1¼ -11 BSP Thread only from 30ccm to 50ccm
S4S3	1¼" - 7/16-14 UNC SAE split flange 1" - 3/8-16 UNC SAE split flange only from 30ccm to 40ccm
S5S3	1½" - ½-13 UNC SAE split flange 1" - 3/8-16 UNC SAE split flange only from 45ccm to 55ccm
S6S3	2" - ½-13 UNC SAE split flange 1" - 3/8-16 UNC SAE split flange only for 60ccm
S6S4	2" - ½-13 UNC SAE split flange 1¼" - 7/16-14 UNC SAE split flange only from 65ccm to 80ccm
T4T3	1¼" - M10 SAE metr. split flange 1" - M10 SAE split flange only from 30ccm to 40ccm
T5T3	1½" - M12 SAE metr. split flange 1" - M10 SAE split flange only from 45ccm to 55ccm
T6T3	2" - M12 SAE metr. split flange 1¼" - M10 SAE metr. split flange only for 60ccm
T6T4	2" - M12 SAE metr. split flange 1¼" - M10 SAE metr. split flange only from 65ccm to 80ccm

Example: T5 = inlet port
T4 = outlet port

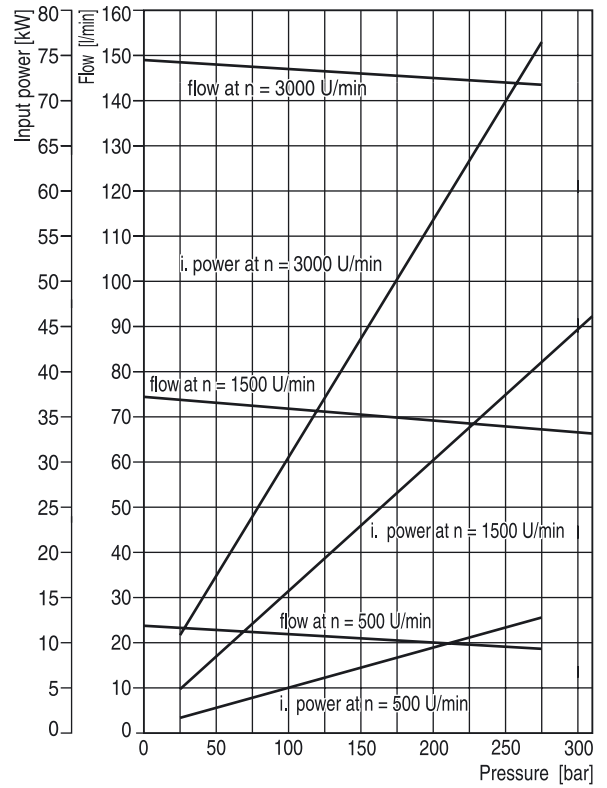
Code	Shaft seal
X	No seal
N	NBR

Code	Flange
A3	89.8x89.8 - Ø101.06 4bolt square flange
A4	114.5x114.5 - Ø127 SAE "C" 4bolt square flange
H3	146.1 - Ø101.06 SAE "B" 2bolt flange
K3	181.0 - Ø127 SAE "C" 2bolt flange

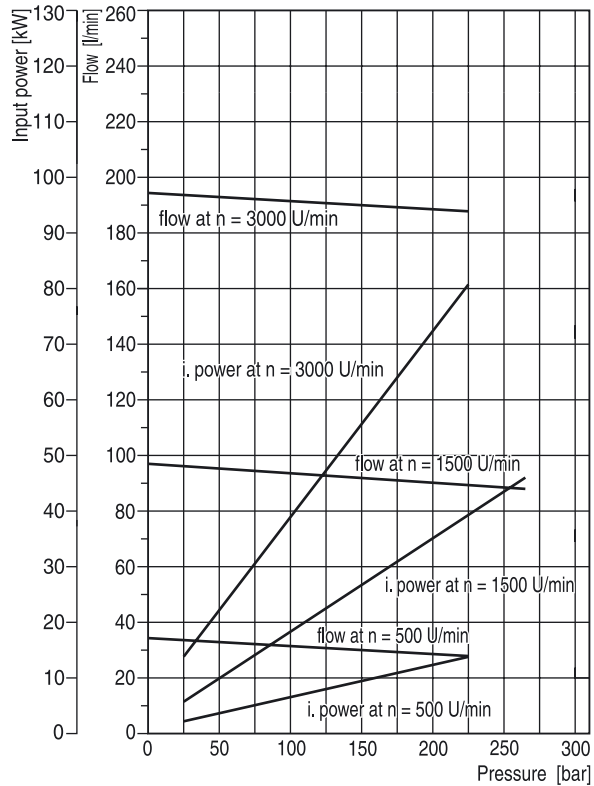
PGP 640 - 30.0 CC



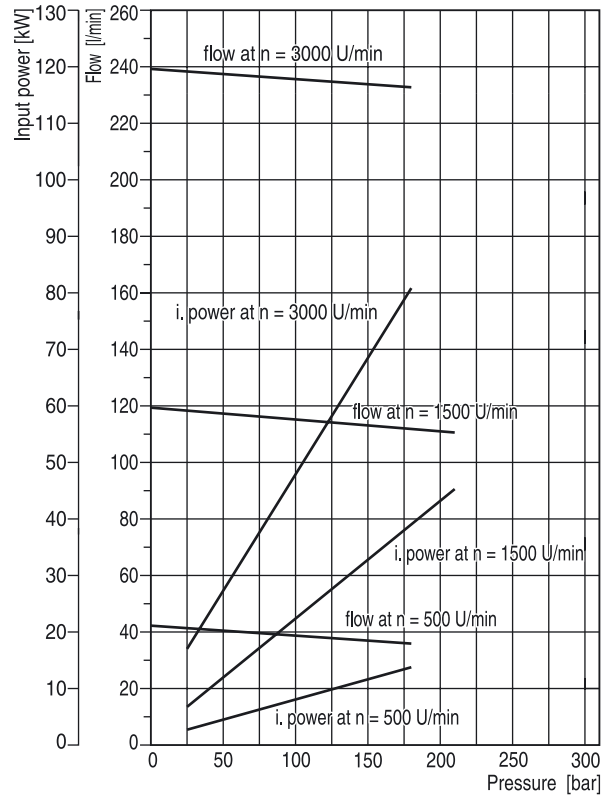
PGP 640 - 50.0 CC



PGP 640 - 65.0 CC



PGP 640 - 80.0 CC



Fluid temperature: 45± 2°C ; Viscosity: 36mm²/s ; Inlet pressure: 0.9 + 0.1 bar absolute

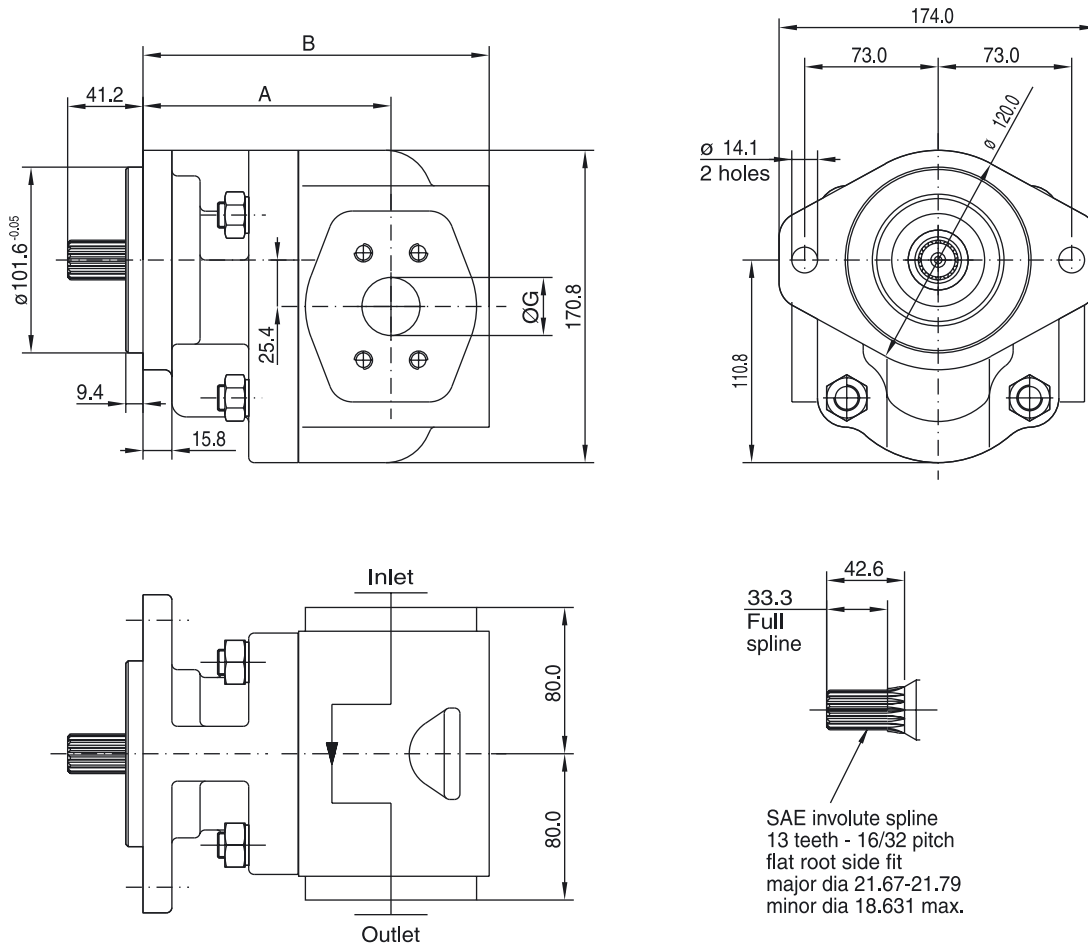


PGP640 A XXXX Y D1 H3 N SS PP B1 B1

“Y” = C (clockwise rotation)
= A (counter-clockwise rotation)

Displacement		Dimension		Inlet port		Outlet port		Speed of rotation		Working pressure max. bar	Order number direction of rotation	
XXXX	cm ³ /rev	A	B		G		G	min. rpm	max. rpm		clockwise	counter-clockwise
0300	30	128.6	176.1	T4	1-¼"	T3	1"	500	3000	310		
0350	35	128.6	176.1	T4	1-¼"	T3	1"	500	3000	310		
0400	40	131.8	182.7	T4	1-¼"	T3	1"	500	3000	310		
0450	45	131.8	182.7	T5	1-½"	T3	1"	500	3000	310		
0500	50	135.6	189.3	T5	1-½"	T3	1"	500	3000	310		
0550	55	135.6	189.3	T5	1-½"	T3	1"	500	3000	310		
0600	60	138.4	195.8	T6	2"	T3	1"	500	3000	290		
0650	65	138.4	195.8	T6	2"	T4	1-¼"	500	3000	265		
0700	70	142.2	203.2	T6	2"	T4	1-¼"	500	3000	245		
0750	75	142.2	203.2	T6	2"	T4	1-¼"	500	3000	225		
0800	80	142.2	203.2	T6	2"	T4	1-¼"	500	3000	210		

Dimensions (clockwise rotation shown)



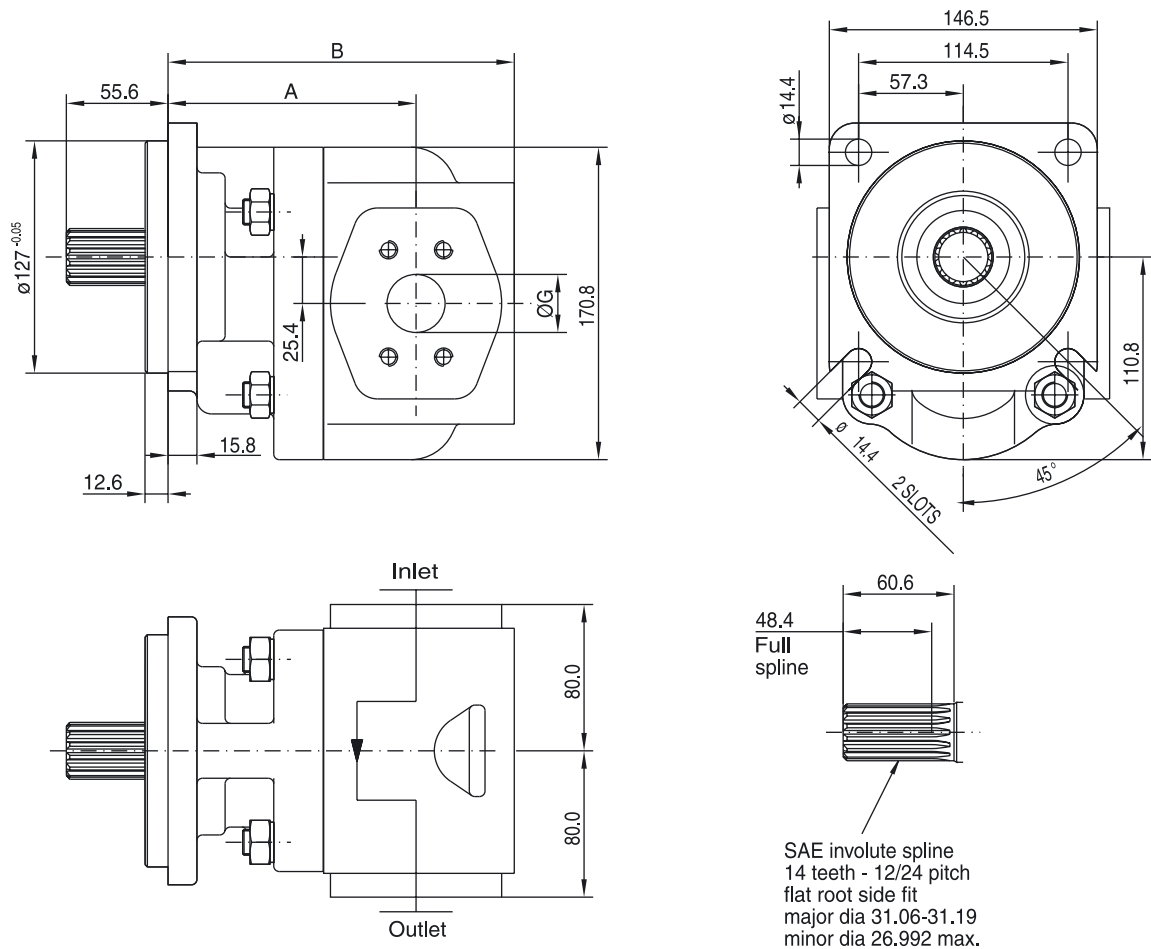
SAE involute spline
13 teeth - 16/32 pitch
flat root side fit
major dia 21.67-21.79
minor dia 18.631 max.

PGP640 A XXXX Y E4 A4 N SS PP B1 B1

“Y” = C (clockwise rotation)
 = A (counter-clockwise rotation)

Displacement		Dimension		Inlet port		Outlet port		Speed of rotation		Working pressure max. bar	Order number direction of rotation	
XXXX	cm ³ /rev	A	B		G		G	min. rpm	max. rpm		clockwise	counter-clockwise
0300	30	128.6	176.1	T4	1-¼"	T3	1"	500	3000	310		
0350	35	128.6	176.1	T4	1-¼"	T3	1"	500	3000	310		
0400	40	131.8	182.7	T4	1-¼"	T3	1"	500	3000	310		
0450	45	131.8	182.7	T5	1-½"	T3	1"	500	3000	310		
0500	50	135.6	189.3	T5	1-½"	T3	1"	500	3000	310		
0550	55	135.6	189.3	T5	1-½"	T3	1"	500	3000	310		
0600	60	138.4	195.8	T6	2"	T3	1"	500	3000	290		
0650	65	138.4	195.8	T6	2"	T4	1-¼"	500	3000	265		
0700	70	142.2	203.2	T6	2"	T4	1-¼"	500	3000	245		
0750	75	142.2	203.2	T6	2"	T4	1-¼"	500	3000	225		
0800	80	142.2	203.2	T6	2"	T4	1-¼"	500	3000	210		

Dimensions (clockwise rotation shown)

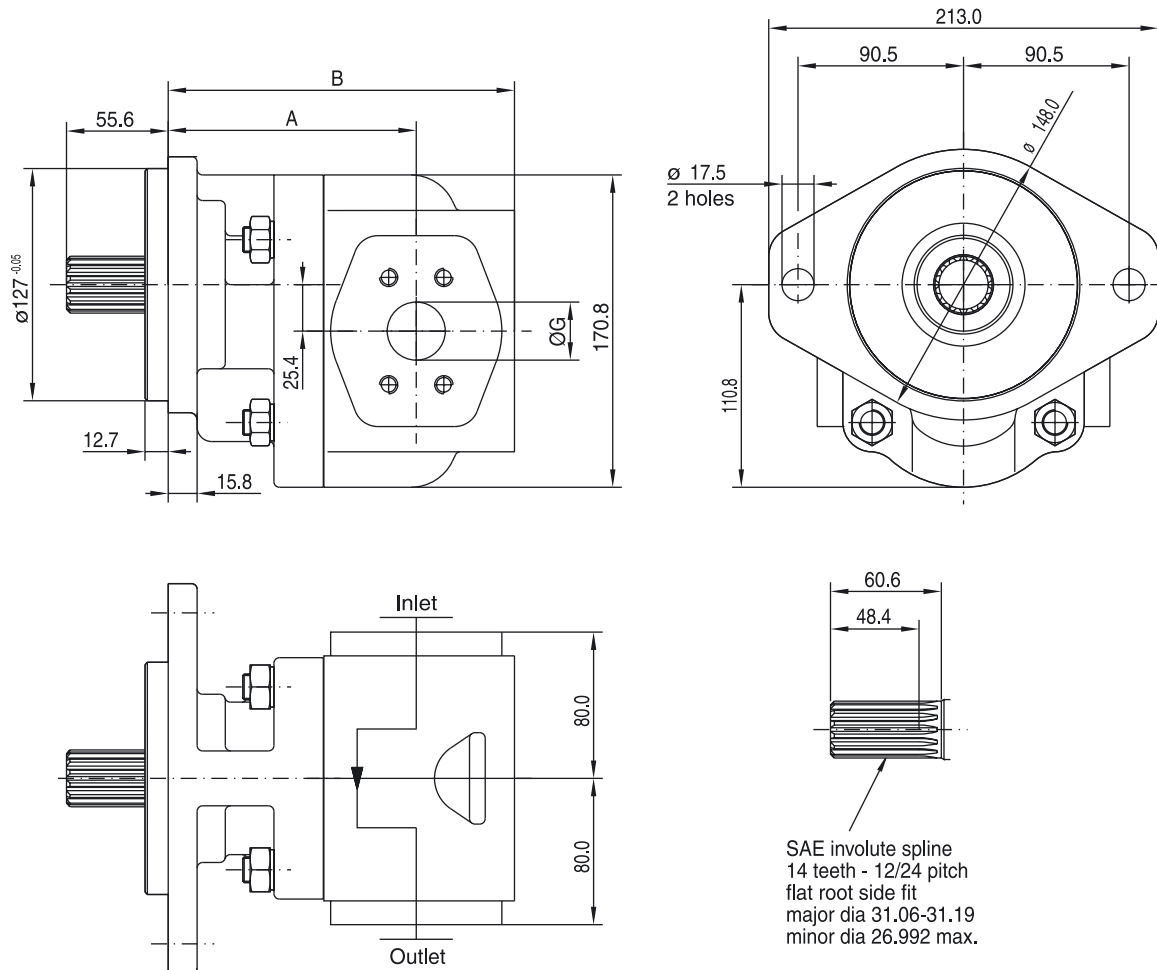


PGP640 A XXXX Y E4 K3 N SS PP B1 B1

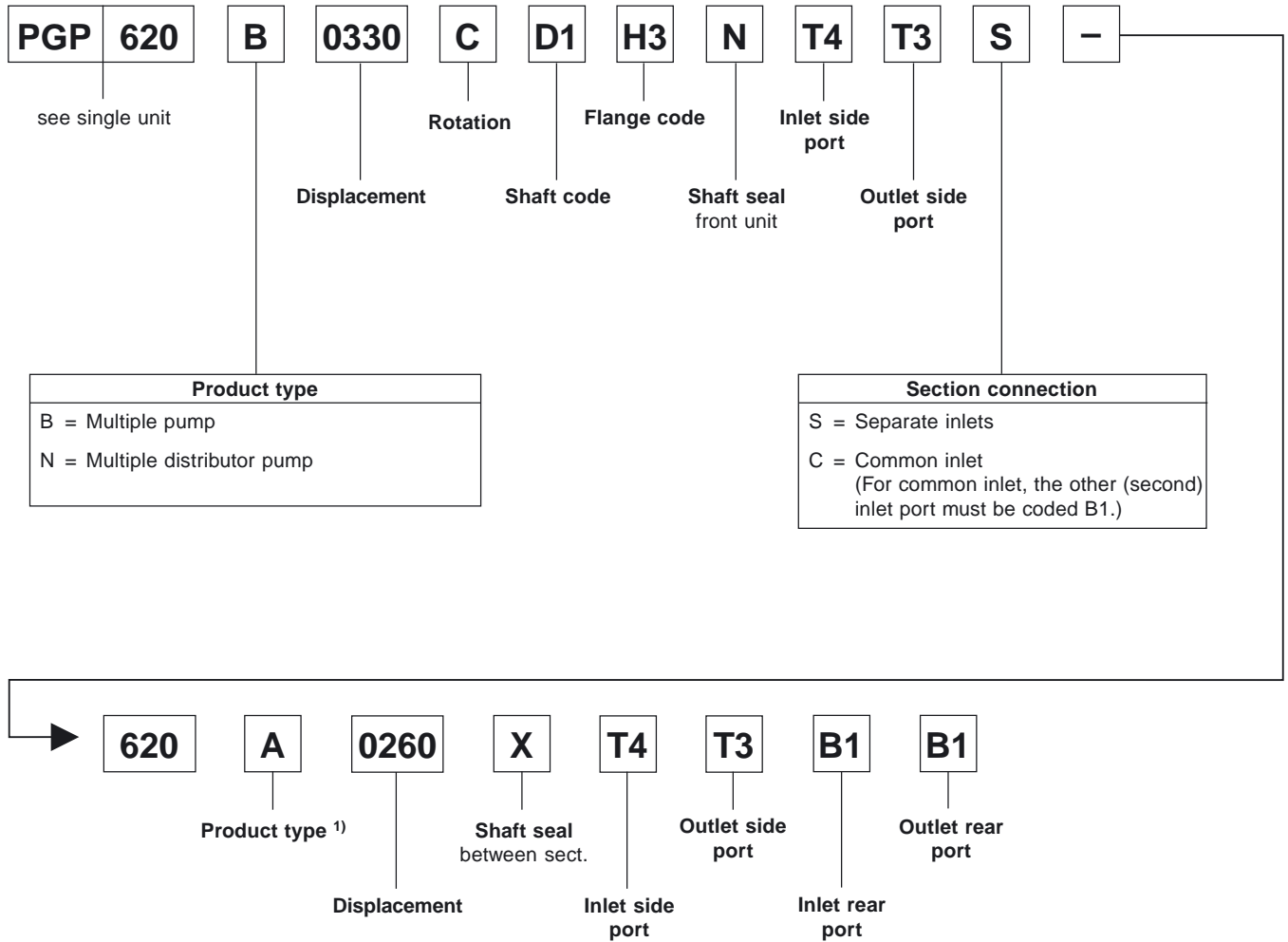
“Y” = C (clockwise rotation)
= A (counter-clockwise rotation)

Displacement		Dimension		Inlet port		Outlet port		Speed of rotation		Working pressure max. bar	Order number direction of rotation	
XXXX	cm ³ /rev	A	B		G		G	min. rpm	max. rpm		clockwise	counter-clockwise
0300	30	128.6	176.1	T4	1-¼"	T3	1"	500	3000	310		
0350	35	128.6	176.1	T4	1-¼"	T3	1"	500	3000	310		
0400	40	131.8	182.7	T4	1-¼"	T3	1"	500	3000	310		
0450	45	131.8	182.7	T5	1-½"	T3	1"	500	3000	310		
0500	50	135.6	189.3	T5	1-½"	T3	1"	500	3000	310		
0550	55	135.6	189.3	T5	1-½"	T3	1"	500	3000	310		
0600	60	138.4	195.8	T6	2"	T3	1"	500	3000	290		
0650	65	138.4	195.8	T6	2"	T4	1-¼"	500	3000	265		
0700	70	142.2	203.2	T6	2"	T4	1-¼"	500	3000	245		
0750	75	142.2	203.2	T6	2"	T4	1-¼"	500	3000	225		
0800	80	142.2	203.2	T6	2"	T4	1-¼"	500	3000	210		

Dimensions (clockwise rotation shown)



Code for multiple units



1

¹⁾ Further B possible for triple units

This coding system can be used for all pumps series 600.

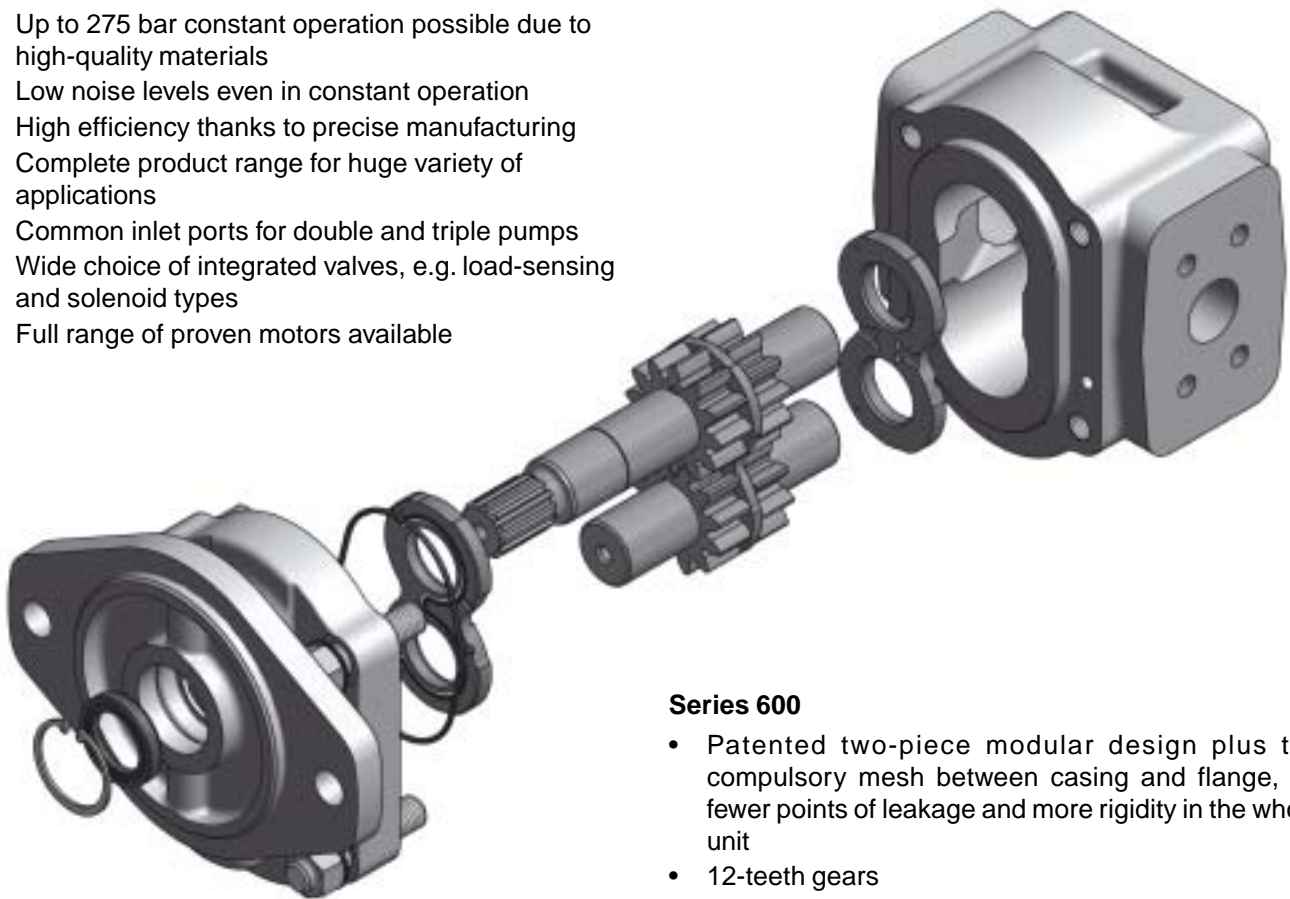
Quality pays

Aluminium or cast-iron bodied 'split-gear' gear pumps are designed for high pressure and speed ratings together with high efficiency and optimised noise levels.

The flow pulsation is considerably decreased by phased dual element gear sets, resulting in models with clearly lower noise levels. Common inlet available for multiple section units.

1**Series 500**

- Up to 275 bar constant operation possible due to high-quality materials
- Low noise levels even in constant operation
- High efficiency thanks to precise manufacturing
- Complete product range for huge variety of applications
- Common inlet ports for double and triple pumps
- Wide choice of integrated valves, e.g. load-sensing and solenoid types
- Full range of proven motors available

**Series 600**

- Patented two-piece modular design plus the compulsory mesh between casing and flange, for fewer points of leakage and more rigidity in the whole unit
- 12-teeth gears
- Axial clearance compensation through bronze pressure plates for high all-over efficiency
- Double or triple pumps possible
- Stackable with other products
- Common inlet ports for double and triple pumps available
- Constant pressure up to 310 bar admissible
- Wide range of integrated valves, e.g. relief valves, priority flow dividers, unloader valves
- Load-sensing and solenoid valves available
- Full range of robust motors available for high-demand applications

Shaft loads PGP/PGM500

Code	Description	Type	Torque rating [Nm]			
			PGP/PGM503	PGP/PGM505	PGP/PGM511	PGP/PGM517
H1	Ø10.0, 3.0 key, no thread, 36L	parallel	30	—	—	—
P2	Ø9.95, 8.8L, 2.4 key, M6	taper 1:8	30	—	—	—
V1	5 x 6.5 long shaft w/o coupling	tang drive	20	—	—	—
V2	5 x 4.5 short shaft w/o coupling	tang drive	20	—	—	—
A1	9T, 16/32DP, 32L, SAE "A"	splined	—	108	—	—
J1	Ø12.7, 3.2 key, no thread, 38L	parallel	—	43	—	—
K1	Ø15.88, 4.0 key, no thread, 32L, SAE "A"	parallel	—	85	—	—
Q2	Ø14.25, 5.5L, 3.0 key, M10x1	taper 1:8	—	68	—	—
A1	9T, 16/32DP, 32L, SAE "A"	splined	—	—	86	—
C1	11T, 16/32DP, 38.2L, SAE 19-4	splined	—	—	184	—
F1	9T, B17x14.23L, DIN 5482	splined	—	—	101	—
K1	Ø15.88, 4.0 key, no thread, 32L, SAE "A"	parallel	—	—	75	—
L6	Ø19.05, 4.8 key, no thread, 32L, SAE 19-1	parallel	—	—	145	—
S1	Ø17.0, 7.7L, 3.0 key, M12x1.5	taper 1:5	—	—	193	—
S2	Ø16.65, 12.0L, 3.2 key, M12x1.5	taper 1:8	—	—	198	—
S4	Ø16.65, 12.0L, 4.0 key, M12x1.5	taper 1:8	—	—	198	—
D1	13T, 16/32DP, 41.2L, SAE "B"	splined	—	—	—	345
M1	Ø22.2, 6.3 key, no thread, 41.2L, SAE "B"	parallel	—	—	—	251
M2	Ø25.4, 6.3 key, no thread, 46L, SAE "B-B"	parallel	—	—	—	395
T1	Ø21.59, 11.2L, 4.0 key, M14x1.5	taper 1:8	—	—	—	250

Shaft loads PGP/PGM600

Code	Description	Type	Torque rating 620 [Nm]	Torque rating 640 [Nm]
C1	11T, 16/32 DP, 38.2L, SAE 19-4	splined	144	—
D1	13T, 16/32 DP, 41.2L, SAE "B"	splined	272	328
E1	15T, 16/32 DP, 46.0L, SAE "B-B"	splined	—	503
E4	14T, 12/24 DP, 5.6L, SAE "C"	splined	—	960
T1	Ø21.59, 11.2L, 4.0key, M14x1.5	tapered 1:8	218	—

Formula to calculate shaft load

$$\text{Torque [Nm]} = \frac{\text{Displacement [cm}^3\text{/rev]} \cdot \text{Pressure [bar]}}{57.2}$$

Hydraulic fluids

Type	Fluid composition	Max. working pressure [bar]	Max. speed [min ⁻¹]	Temperature	Seal
Hydraulic fluid	Mineral oil based on hydraulic fluid acc. to ISO/DIN	See table drawings	See table drawings	-15 ... +80°C -15 ... +120°C	NBR FPM
HFB	Water-in-oil emulsion 40/60	140	1500	+2 ... +65°C	NBR
HFC	Water-glycol 40/60	140	1500	-15 ... +65°C	NBR
HFD	Phosphate ester	140	1500	-10 ... +80°C	FPM

Flanges for suction and discharge ports

Please refer to Parker leaflet 4039-1/UK.

Hydraulics Group Sales Offices

Europe

Austria

Wiener Neustadt
Tel: +43 (0)2622 23501
Fax: +43 (0)2622 66212

Belgium

Nivelles
Tel: +32 (0)67 280 900
Fax: +32 (0)67 280 999

Czech Republic

Prague
Tel: +420 2 830 85 224
Fax: +420 2 830 85 360

Denmark

Ballerup
Tel: +45 4356 0400
Fax: +45 4373 8431

Finland

Vantaa
Tel: +358 (0)9 4767 31
Fax: +358 (0)9 4767 3200

France

Contamine-sur-Arve
Tel: +33 (0)450 25 80 25
Fax: +33 (0)450 03 67 37

Germany

Kaarst
Tel: +49 (0)2131 4016 0
Fax: +49 (0)2131 4016 9199

Hungary

Budapest
Tel: +36 (06)1 220 4155
Fax: +36 (06)1 422 1525

Ireland

Dublin
Tel: +353 (0)1 293 9999
Fax: +353 (0)1 293 9900

Italy

Corsico (MI)
Tel: +39 02 45 19 21
Fax: +39 02 4 47 93 40

The Netherlands

Oldenzaal
Tel: +31 (0)541 585000
Fax: +31 (0)541 585459

Norway

Ski
Tel: +47 64 91 10 00
Fax: +47 64 91 10 90

Poland

Warsaw
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Fax: +48 (0)22 863 49 44

Portugal

Leca da Palmeira
Tel: +351 22 9997 360
Fax: +351 22 9961 527

Slovakia

Ref. Czech Republic

Spain

Madrid
Tel: +34 91 675 73 00
Fax: +34 91 675 77 11

Sweden

Spånga
Tel: +46 (0)8 597 950 00
Fax: +46 (0)8 597 951 10

United Kingdom

Warwick
Tel: +44 (0)1926 317 878
Fax: +44 (0)1926 317 855

International

Australia

Castle Hill
Tel: +61 (0)2-9634 7777
Fax: +61 (0)2-9899 6184

Canada

Milton, Ontario
Tel: +1 905-693-3000
Fax: +1 905-876-0788

China

Beijing
Tel: +86 10 6561 0520
Fax: +86 10 6561 0526

Asia Pacific Group

Hong Kong, Kowloon
Tel: +852 2428 8008
Fax: +852 2425 6896

India

Mumbai
Tel: +91 22 7907081
Fax: +91 22 7907080

Japan

Tokyo
Tel: +(81) 3 6408 3900
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Latin America Group

Brazil
Tel: +55 12 3954-5100
Fax: +55 12 3954-5266

South Africa

Kempton Park
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Fax: +27 (0)11-392 7213

USA

Cleveland (industrial)
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02/05

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